

This is a list of abrasives used in grinding and finishing the sculpture. They are listed in the order of process, beginning with coarse disks for dressing welds and ending with a hand finishing pad. Verify part numbers with your supplier.

1. 051115-66587 3M Cubitron 2, 4 1/2 " depressed center wheel 36 grain grinding wheel. These are perfect for beveling edges to prepare for welding.
2. 051115-66527 3M Cubitron 2, 6" ceramic cutoff wheel. You'll always need cutoff wheels for something and these go through stainless like butta.
3. 051111-50447 3M Cubitron 7" depressed center flexible wheel. These were used for all the outside corner welds.
4. 051141-27659 3M Cubitron 7" 987C 80 grain fiber disk -. This is the start of the finishing process.
5. 051111-56568 3M Cubitron 7" 785C Coated aluminum oxide fiber disk P100 grain.
6. 051111-60301 3M Cubitron 7"785C Coated aluminum oxide fiber disk P120 grain.
7. 048011-603533M Scotch Brite 7" Non Woven Super Duty TN Disk - Part #. Scotch Brite is king.
8. 048011-603523M Scotch Brite 7" Non Woven Heavy Duty TN Disk.
9. 048011-0075133M Scotch Brite 7" SC Non woven aluminum oxide hook and loop disk coarse grade.
- 10.048011-00645 3M Scotch Brite 7" SC Non woven aluminum oxide hook and loop medium grade.
- 11.048011-300033M Scotch Brite 7" SC Non woven aluminum oxide hook and loop disk fine grade.
- 12.051141-24041 3M Cubitron 6" 120 grain "hook it" DA disk. This is the first random orbital pass.
- 13.051141-24039 3M Cubitron 6" 150 grain "hook it" DA disk.
- 14.051141-24040 3M Cubitron 6" 180 grain "hook it" DA disk.
- 15.051141-24042 3M Cubitron 6" 220 grain "hook it DA disk.
- 16.051141-55662 3M Aluminum Oxide 6: 240 grain "hook it" DA disk.
- 17.48011 29295 Scotch-Brite™ Hookit™ Clean and Finish Disc, 6 " Ultra fine. This is the last power tool abrasive pass.
- 18.3M Coated aluminum oxide sanding belt 120 grain 1/8" wide x 24" long – part # 051141-241040. These are the key to the Universe! You can dress fillet welds in tight areas with this belt and a Dynaflex tool with a 4" wheel.
- 19.3M Scotch Brite non woven aluminum oxide sanding belt medium grade 1/4" wide x 24" long – part # 048011-13131. Use this belt on fillets after the 120 grain belt listed above.
- 20.3M Unitized exl roloc wheels 2" x 1/4" – Part # 048011-30319. Used for deburring and polishing edges.
- 21.3M Unitized exl 5/16" center hole – This is a special order item and I can't find the part number. These disks works great for polishing dressed fillet welds if you can find `em. Pricey!
- 22.048011042299 Scotch-Brite™ General Purpose Hand Pad 7447B, 6 in x 9 in.