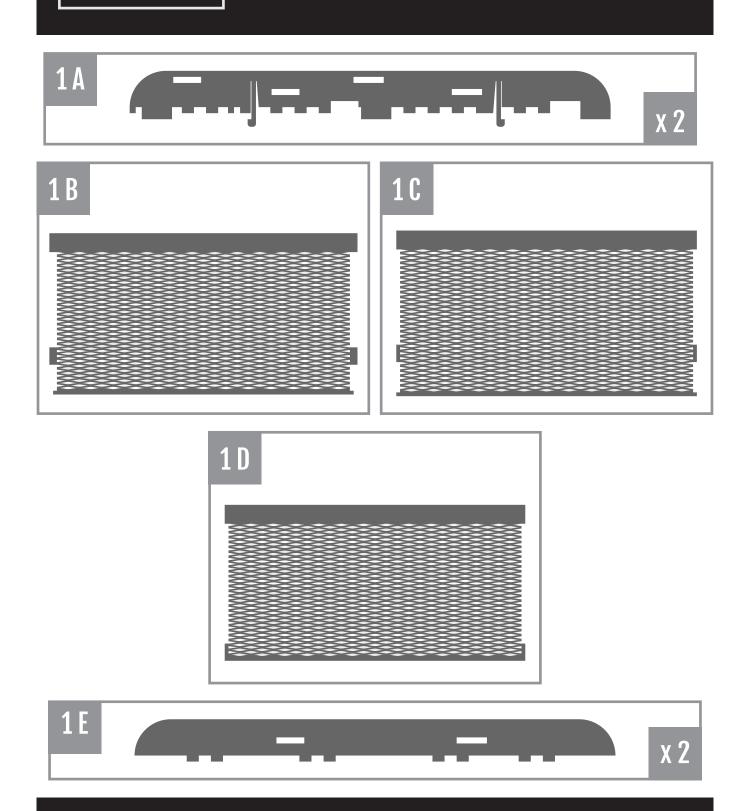
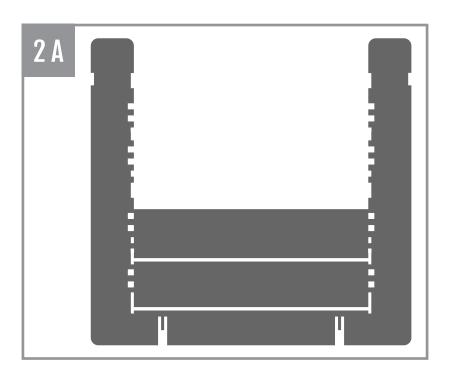
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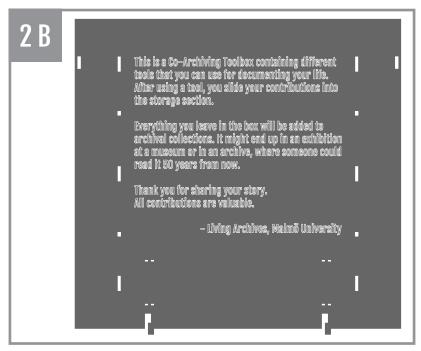
STEP ONE



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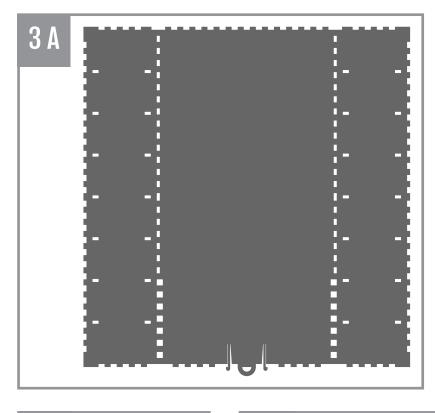
STEP TWO

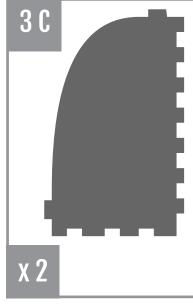


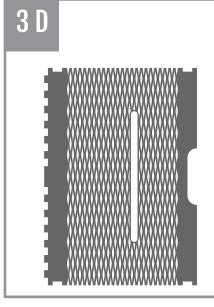


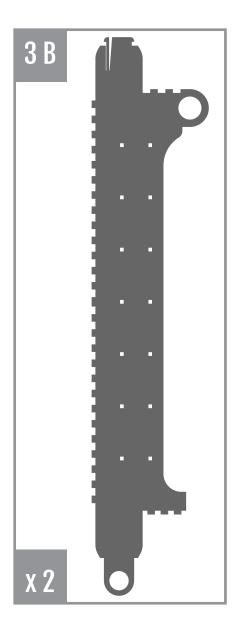
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STEP THREE



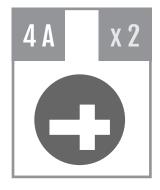


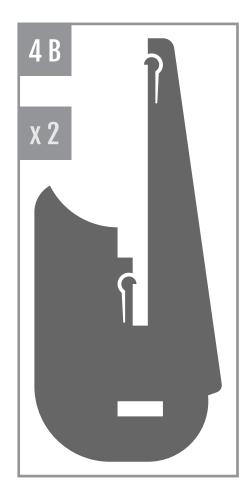


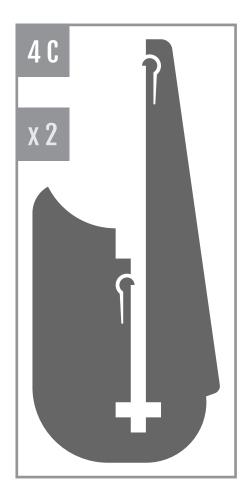


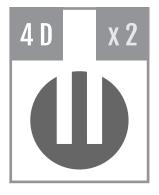
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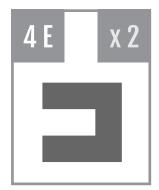
STEP FOUR





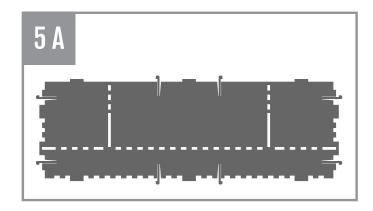


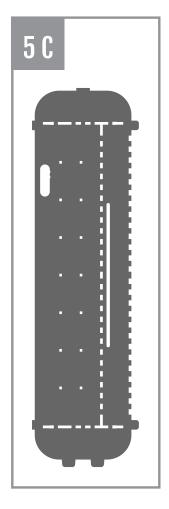


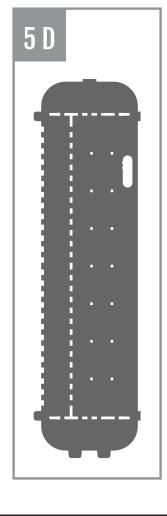


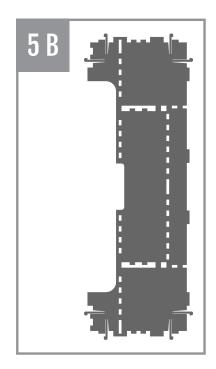
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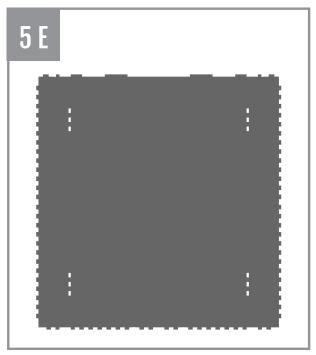
STEP FIVE





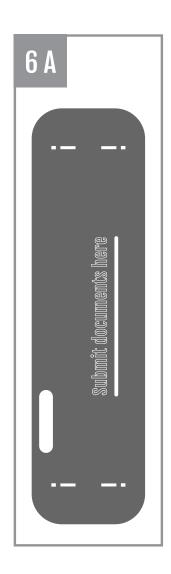




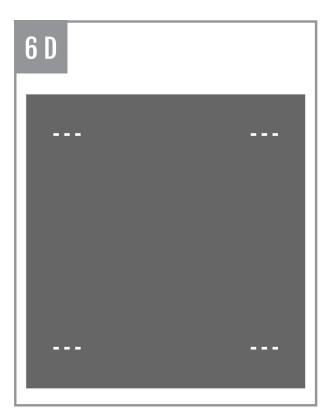


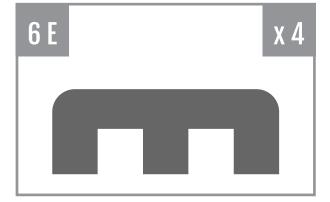
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STEP SIX



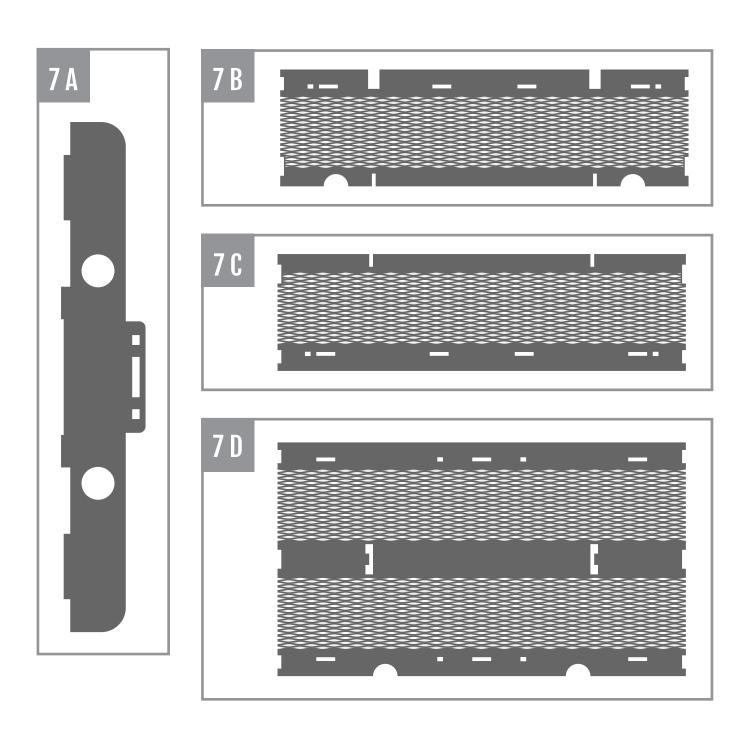






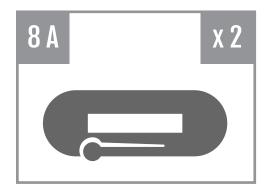
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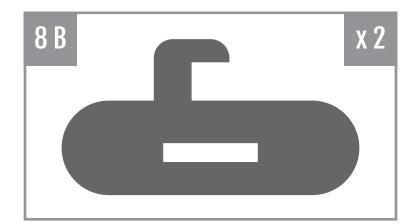
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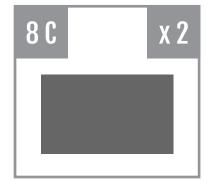


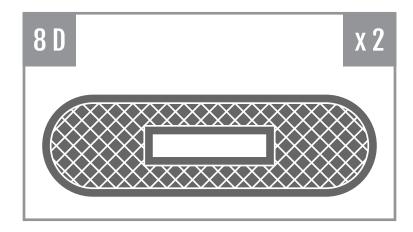
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STEP EIGHT



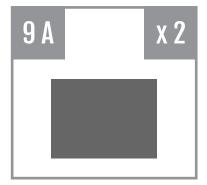


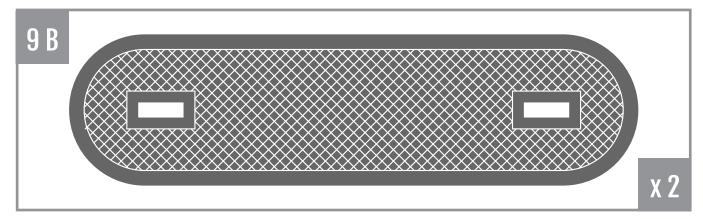


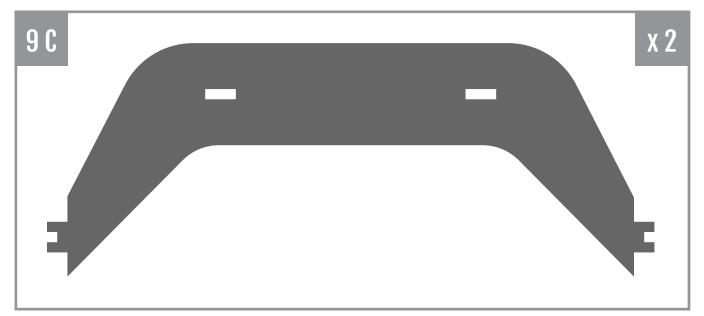


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STEP NINE

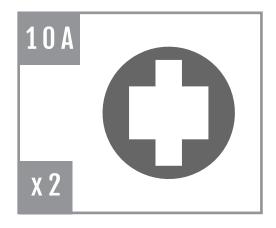


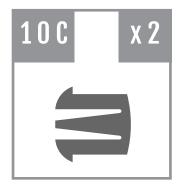


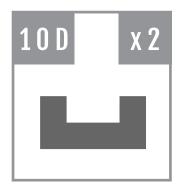


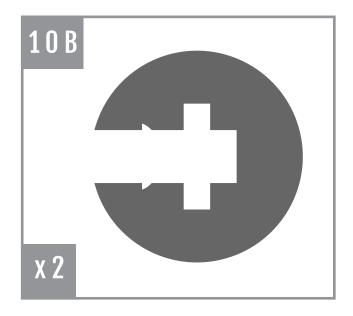
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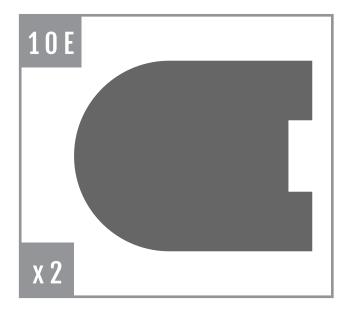
STEP TEN











ASSEMBLY DOCUMENT

STEP ELEVEN

