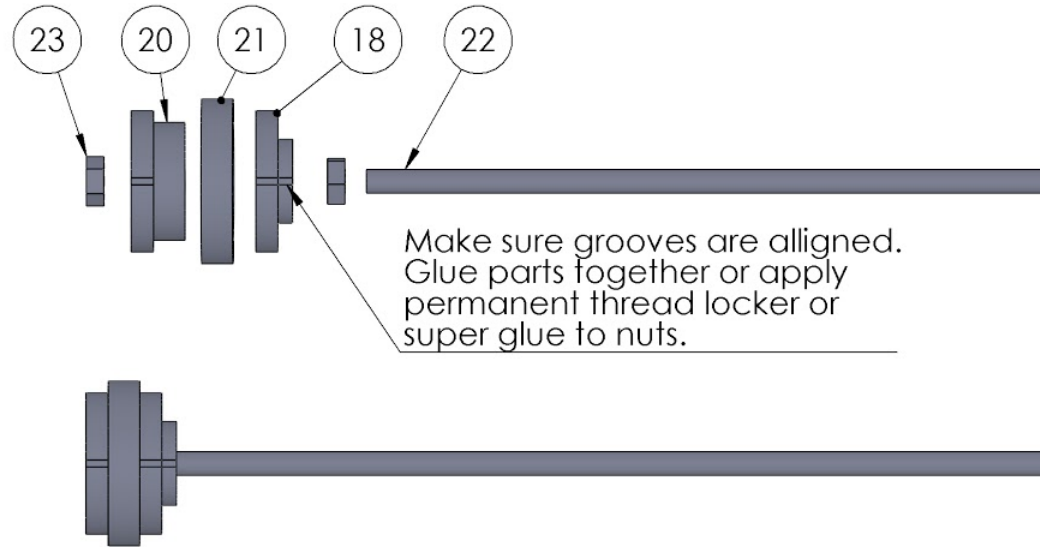


# Camshaft Assembly

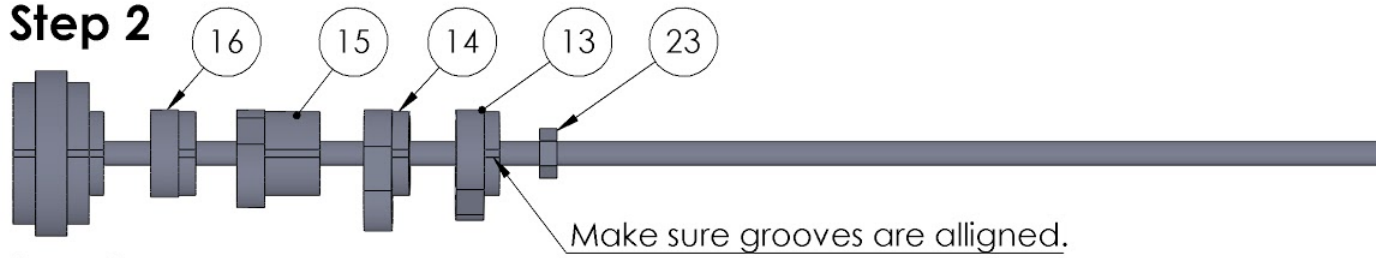


ITEM NO.	PART NUMBER	Default/ QTY.
1	Camshaft Lobe 1	1
2	Camshaft Lobe 2	1
3	Camshaft Lobe 3	1
4	Camshaft Lobe 4	1
5	Camshaft Lobe 5	1
6	Camshaft Lobe 6	1
7	Camshaft Lobe 7	1
8	Camshaft Lobe 8	1
9	Camshaft Lobe 9	1
10	Camshaft Lobe 10	1
11	Camshaft Lobe 11	1
12	Camshaft Lobe 12	1
13	Camshaft Lobe 13	1
14	Camshaft Lobe 14	1
15	Camshaft Lobe 15	1
16	Camshaft Lobe 16	1
17	Cam Gear	1
18	Cam Bearing Surface 1	4
19	Cam Bearing Surface 2	1
20	Cam Bearing Surface 3	5
21	6702zz Bearing	5
22	M3 x 175mm Threaded Rod	1
23	m3 nut	11
24	M3 8mm Set Screw	1

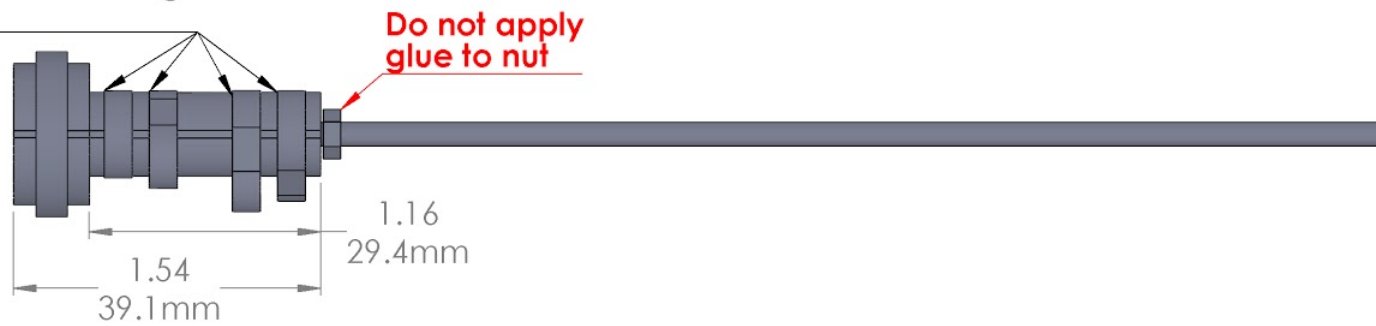
## Step 1



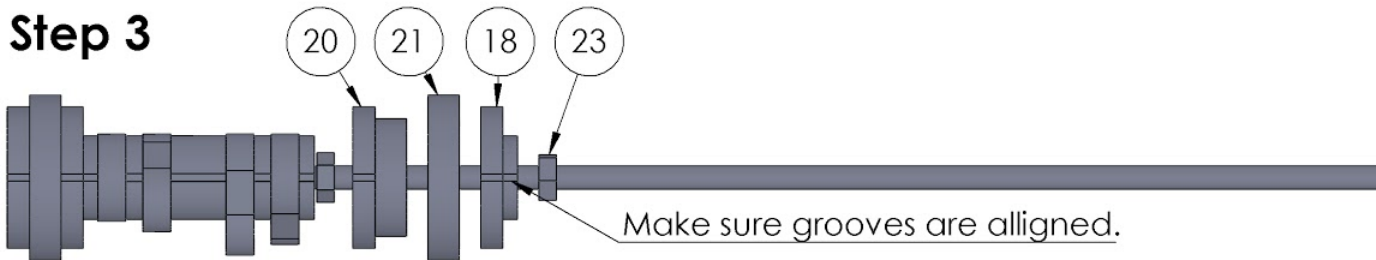
## Step 2



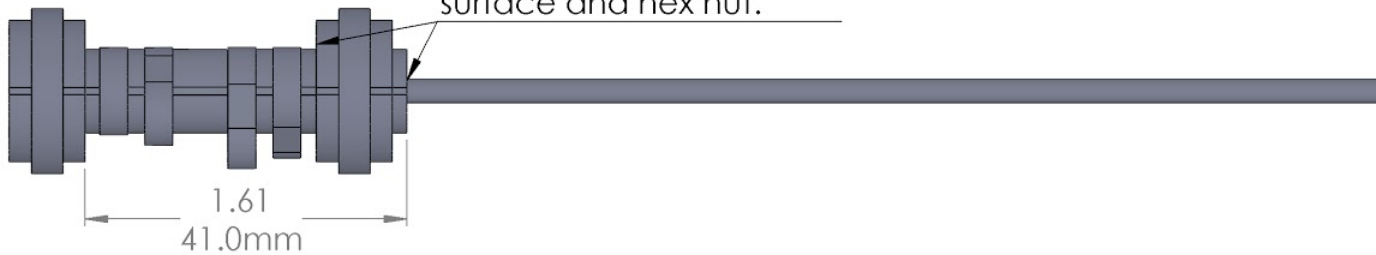
Check dimensions of cam assembly and apply extra thin super glue to mating surfaces.



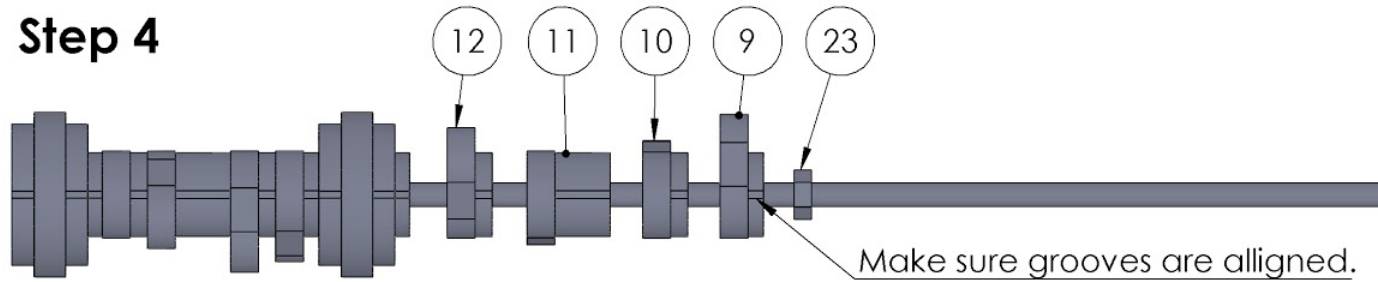
## Step 3



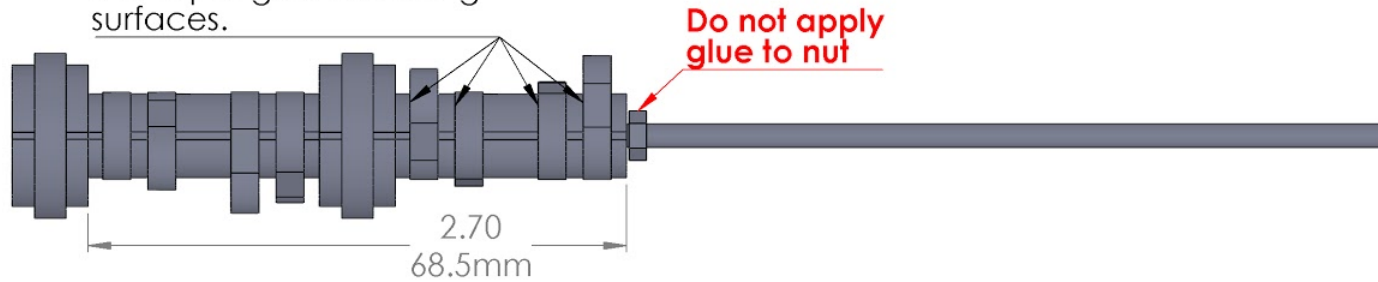
Check dimensions of cam assembly and apply extra thin super glue to mating surface and hex nut.



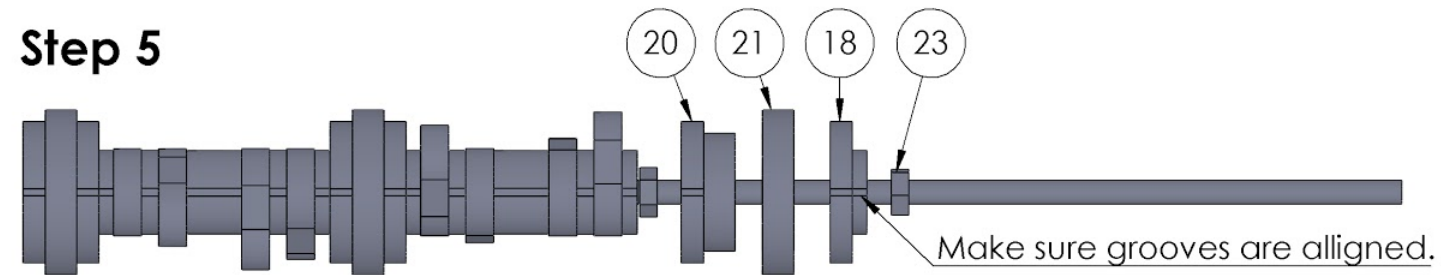
## Step 4



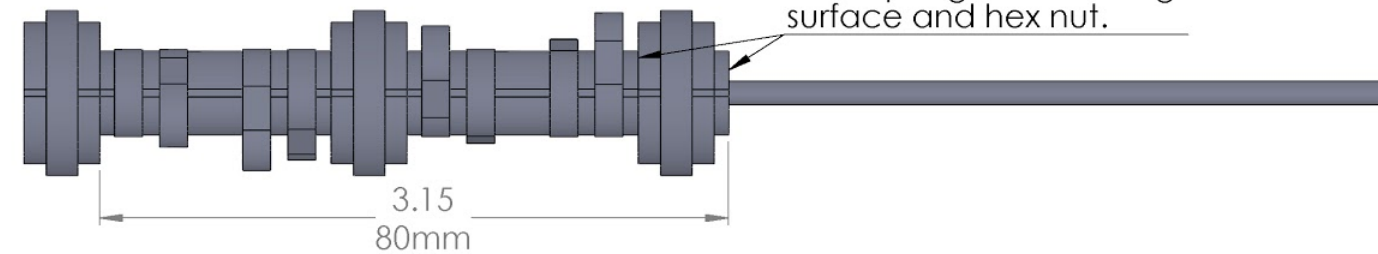
Check dimensions of cam assembly and apply extra thin super glue to mating surfaces.



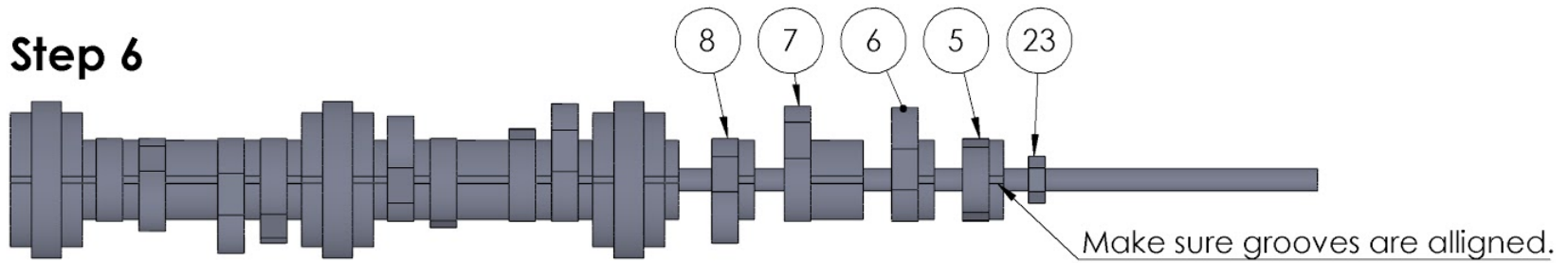
## Step 5



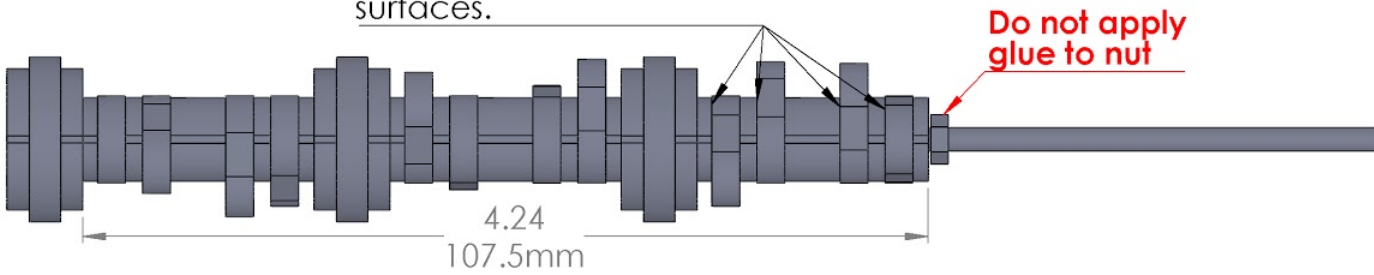
Check dimensions of cam assembly and apply extra thin super glue to mating surface and hex nut.



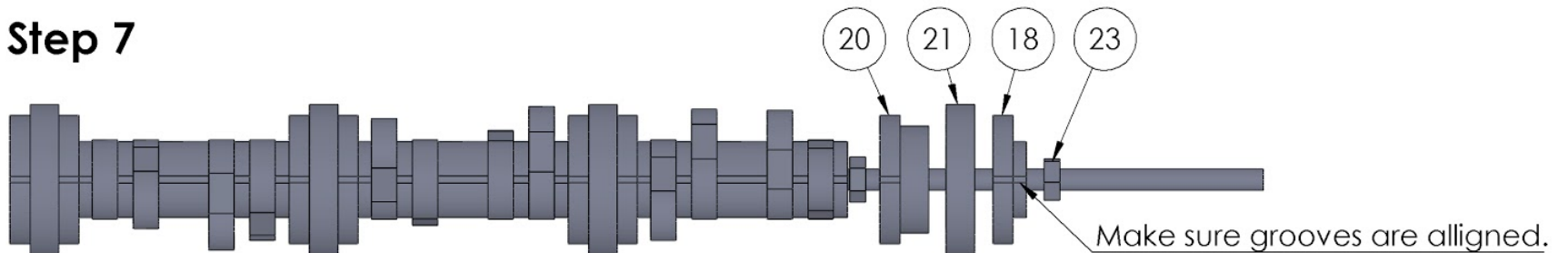
## Step 6



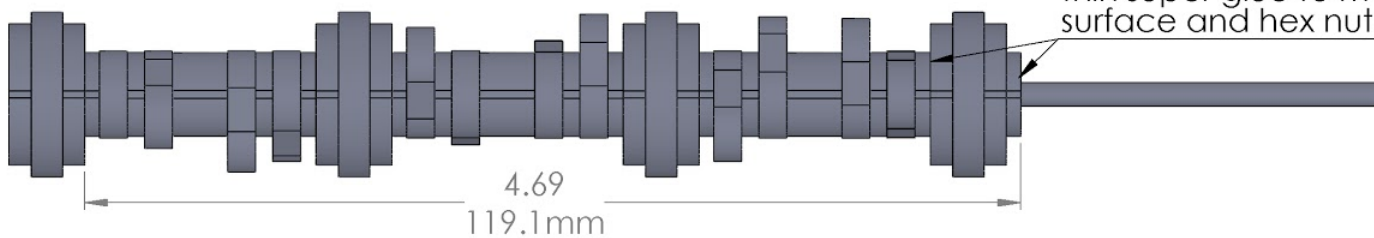
Check dimensions of cam assembly and apply extra thin super glue to mating surfaces.



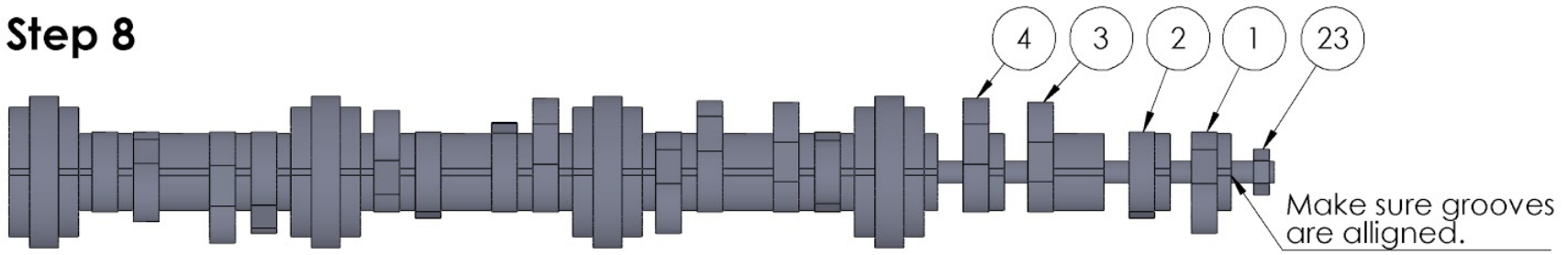
## Step 7



Check dimensions of cam assembly and apply extra thin super glue to mating surface and hex nut.



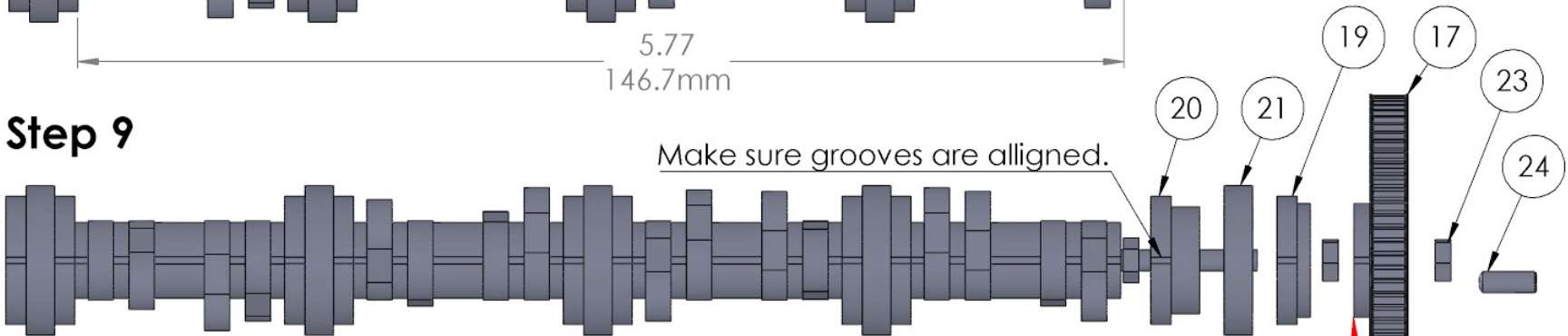
## Step 8



Check dimensions of cam assembly and apply extra thin super glue to mating surfaces.



## Step 9



Check dimensions of cam assembly and apply extra thin super glue to mating surface and hex nut.

