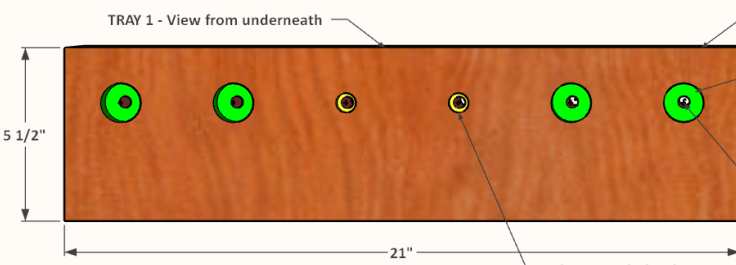
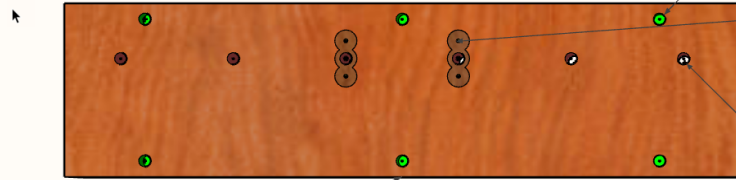


Countersink Sequence for TRAY1



- 1: Use the Snappy #43008 1/8" x 3/8" Countersink bit without a collar. Set the 1/8" twist bit to go full thru. Send the bit to the max which will create a 3/8" x 1/2" deep+- countersink for the GRKs and will protrude thru the other side.
- 2: If MikroTable will NOT be added continue to #3 below. If a MikroTable WILL be added use the Famag Bormax 11/16" Forstner in a hand-held driver to create the two triple-hole mortises. Bore until the top surface of the Bormax bit is flush with the surface of the wood. This will create a depth of approx. @ 3/8" deep
- 3: Use the Snappy #43008 1/8" x 3/8" Countersink bit with no collar. Set twist bit depth to protrude other surface. This setup will bore a 3/8" hole about 1/2 way through the board and will leave a 1/8" hole on the other side that will be used to guide the 1 1/4" Forstner bit from the other side.
- 4: Flip over to view this underside. There will be 6 small pilot holes made by the 1/8" twist bit from other side
- 5: Use a 1 1/4" Famag Bormax 2.0 Forstner bit in a hand-held drill or a drillpress. If hand-held then estimate 1/4" depth. If in a drillpress set the drillpress depth stop to stop bit at 1/4" depth. Place the sharp tip of that bit in the 1/8" pilot protruding through.
- 6: Place the 1/8" twist bit tip of the Snappy #43018 1/8" x 1/2" Countersink bit in the small hole at center then drill that through full distance of the 1/2" section of that bit. This will provide the 1/2" bore needed for that portion of the Screw-Mount Tee Nuts later.

These two holes do not get bored at this time.
This is a future addition to the MikroVice