

### 3D Printed Parts

Part	Quantity	Material	Layer Height (mm)	Infill (%)
Bellow Base.stl	1	PLA	0.1	20
Bolt (M8 by 1.25 by 5mm).stl	16	PLA	0.1	20
Bolt (M8 by 1.25 by 9.6mm).stl	8	PLA	0.1	20
Button, Release, Retainer.stl	1	PLA	0.1	20
Button, Release.stl	1	PLA	0.1	20
Car, Axle.stl	4	PLA	0.1	20
Car, Chassis.stl	1	PLA	0.1	20
Car, Wheel.stl	4	PLA	0.1	20
Case, Bottom.stl	1	PLA	0.1	20
Case, Side, Blue.stl	1	PLA	0.1	20
Case, Side, Nozzle, Blue.stl	1	PLA	0.1	20
Case, Side, Nozzle, Yellow.stl	1	PLA	0.1	20
Case, Side, Nozzle.3mf	1	PLA	0.1	20
Case, Side, Yellow.stl	1	PLA	0.1	20
Case, Side.3mf	1	PLA	0.1	20
Case, Top.stl	1	PLA	0.1	20
Exhaust, Gasket.stl	1	TPU95A	0.1	20
Exhaust, Manifold.stl	1	PLA	0.1	20
Exhaust, Valve.stl	1	TPU95A	0.1	20
Intake, Gasket.stl	1	TPU95A	0.1	20
Intake, Valve.stl	1	TPU95A	0.1	20
Nozzle, 6.5mm.stl	1	PLA	0.1	20
Nozzle, 6mm.stl	1	PLA	0.1	20
Nozzle, 7mm.stl	1	PLA	0.1	20
Plunger, Bellow, Handle.stl	1	PLA	0.1	20
Plunger, Bellow, Pad.stl	1	PLA	0.1	20
Plunger, Bellow, Spring Cap.stl	1	PLA	0.1	20
Release Knob Retainer.stl	1	PLA	0.1	20
Release Knob.stl	1	PLA	0.1	20
Spring Clip Mount Gasket.stl	1	PLA	0.1	20
Spring Clip Mount.stl	1	PLA	0.1	20
Spring Clip.stl	1	PLA	0.1	100
Washer, Cone.stl	1	TPU95A	0.1	20

<b>Part</b>		
<b>Bellow Base.stl</b>		
<b>Bolt (M8 by 1.25 by 5mm).stl</b>		
<b>Bolt (M8 by 1.25 by 9.6mm).stl</b>		
<b>Button, Release, Retainer.stl</b>		
<b>Button, Release.stl</b>		
<b>Car, Axle.stl</b>		
<b>Car, Chassis.stl</b>		
<b>Car, Wheel.stl</b>		
<b>Case, Bottom.stl</b>		
<b>Case, Side, Blue.stl</b>		
<b>Case, Side, Nozzle, Blue.stl</b>		
<b>Case, Side, Nozzle, Yellow.stl</b>		
<b>Case, Side, Nozzle.3mf</b>		
<b>Case, Side, Yellow.stl</b>		
<b>Case, Side.3mf</b>		
<b>Case, Top.stl</b>		
<b>Exhaust, Gasket.stl</b>		
<b>Exhaust, Manifold.stl</b>		
<b>Exhaust, Valve.stl</b>		
<b>Intake, Gasket.stl</b>		
<b>Intake, Valve.stl</b>		
<b>Nozzle, 6.5mm.stl</b>		
<b>Nozzle, 6mm.stl</b>		
<b>Nozzle, 7mm.stl</b>		
<b>Plunger, Bellow, Handle.stl</b>		
<b>Plunger, Bellow, Pad.stl</b>		
<b>Plunger, Bellow, Spring Cap.stl</b>		
<b>Release Knob Retainer.stl</b>		
<b>Release Knob.stl</b>		
<b>Spring Clip Mount Gasket.stl</b>		
<b>Spring Clip Mount.stl</b>		
<b>Spring Clip.stl</b>		
<b>Washer, Cone.stl</b>		