

# 3D PRINTABLE MODEL

## SEMAPHORE-01

03.2015

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### FDM process optimized:

- no print support needed
- small printers: 15x15 cm bed sizes are OK
- optimal for 0.4 mm nozzles
- recommended printing speed: 50 mm/s
- print layer height: 0.2mm (best detail: 0.15mm)

### Assembly optimized:

- no metal parts or additional components needed
- just glue, nail file and 1.75mm filament are used during assembly

### Compatibility:

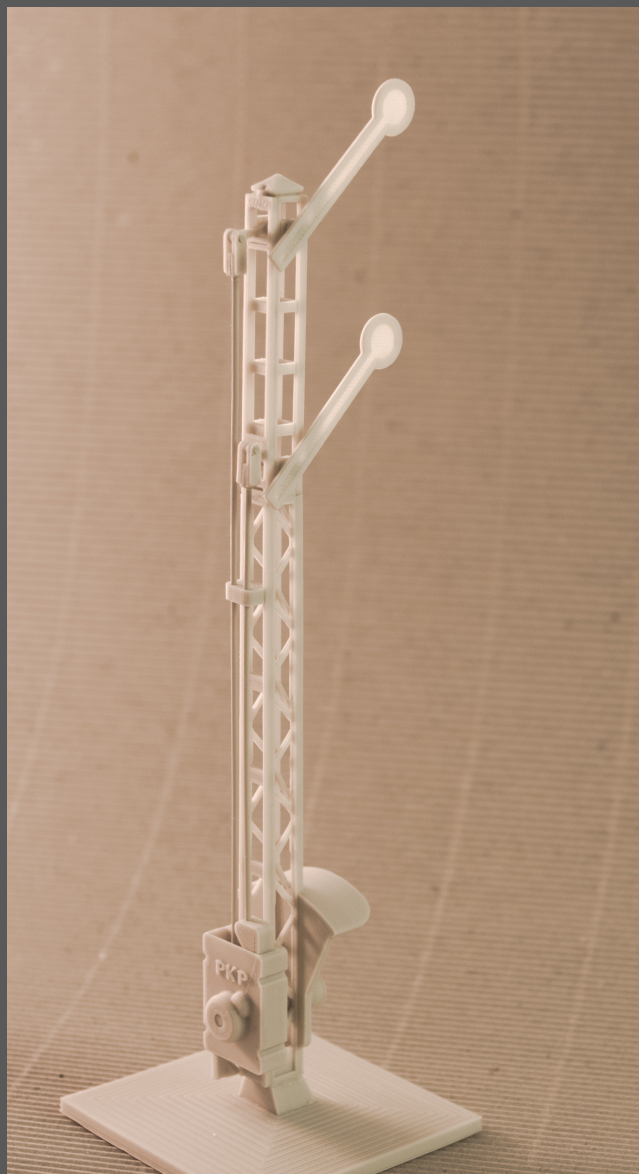
- this model is a part of "Euroreprap Railroad Collection" which is a system consisting of trains, tracks and other railway objects.
- dimensions of completed model: 84x92x283 mm (3.3x3.62x11.14 in)

EUROREPRAP  
RAILROAD  
COLLECTION



### Availability:

- [www.ponoko.com/showroom/EUROREPRAP-EU](http://www.ponoko.com/showroom/EUROREPRAP-EU)
- for other than PayPal payment forms and discounts please first contact us by email: [contact@euroreprap.eu](mailto:contact@euroreprap.eu)



# ASSEMBLY

E-mail and website  
[contact@euroreprap.eu](mailto:contact@euroreprap.eu)  
[www.euroreprap.eu](http://www.euroreprap.eu)

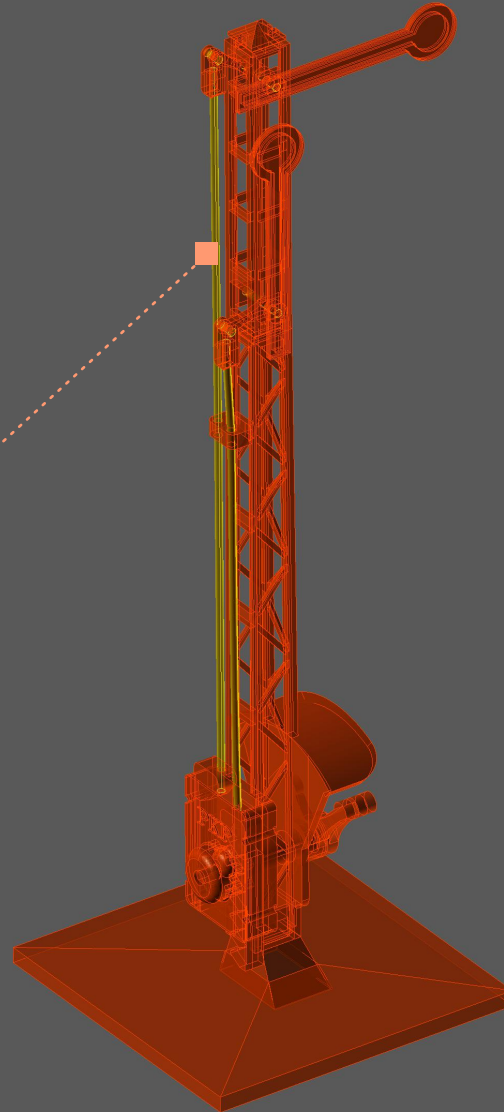
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1.75 mm filament



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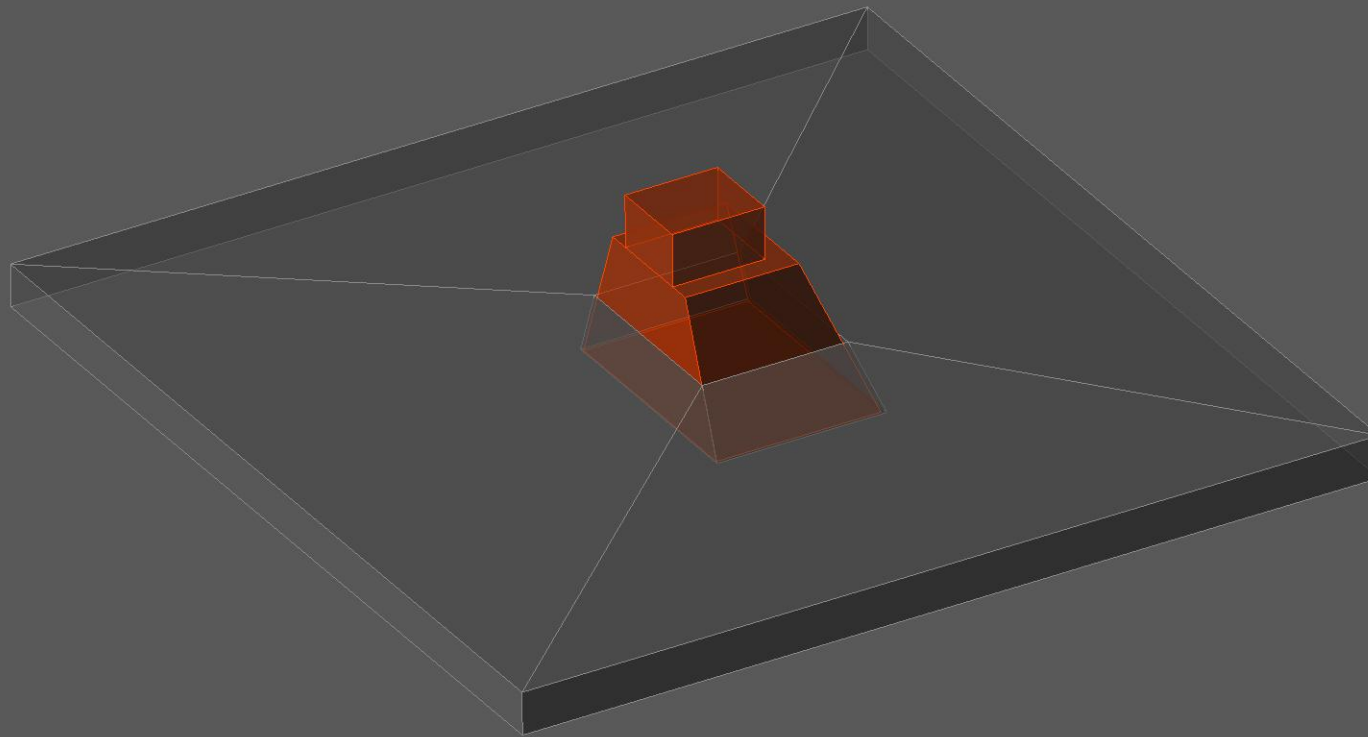
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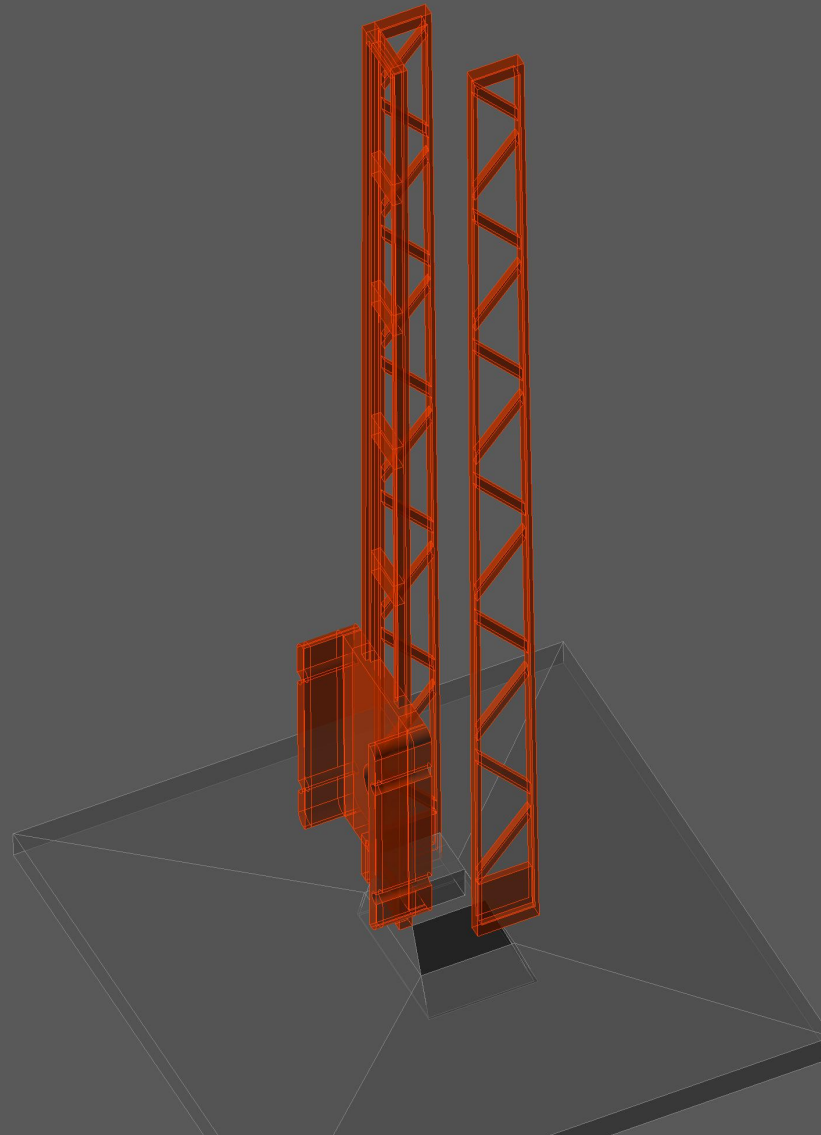
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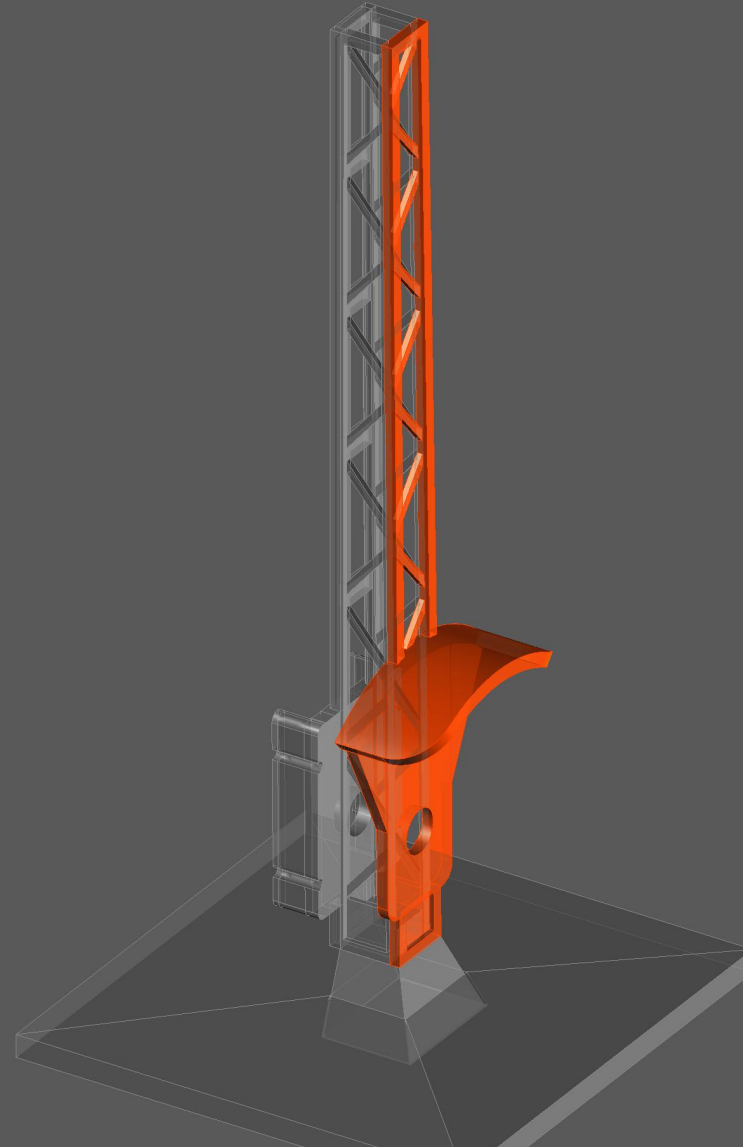
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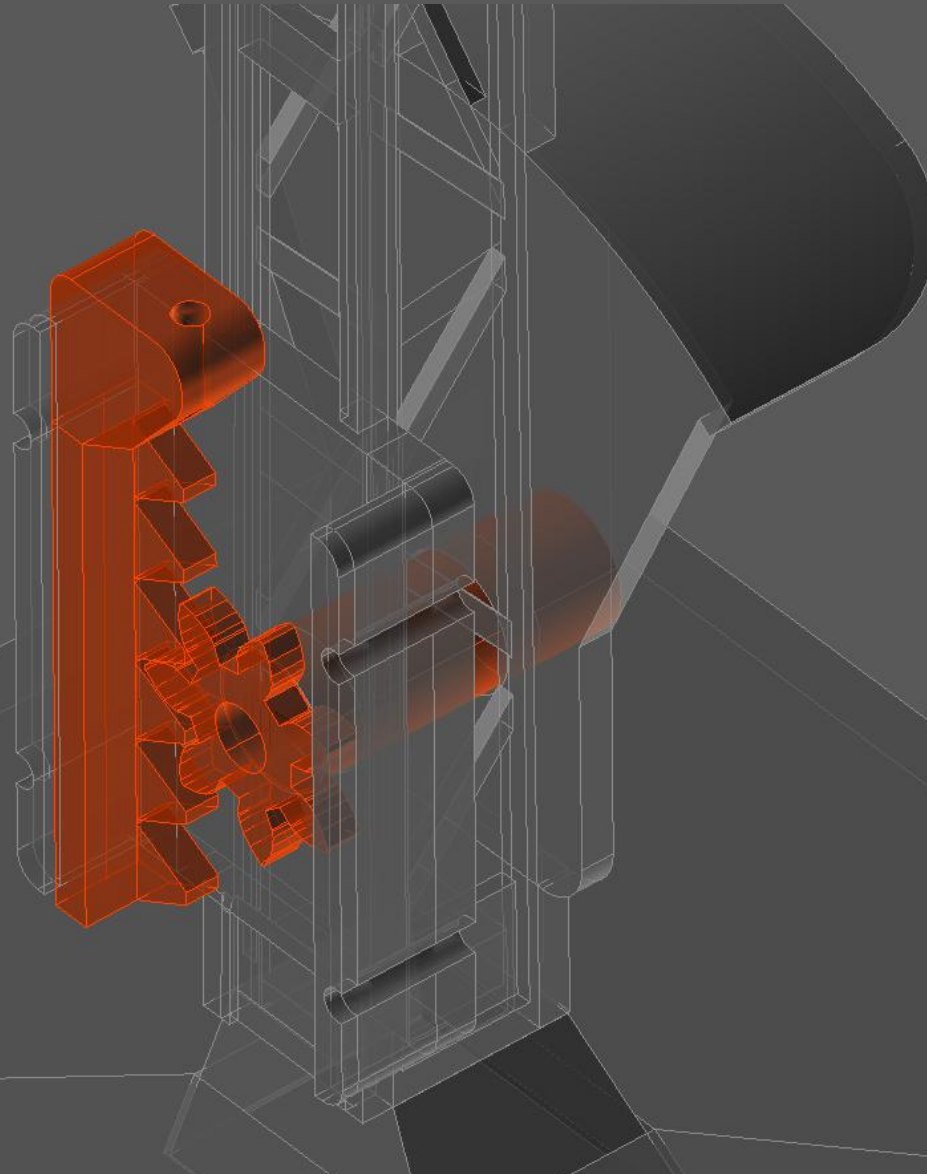


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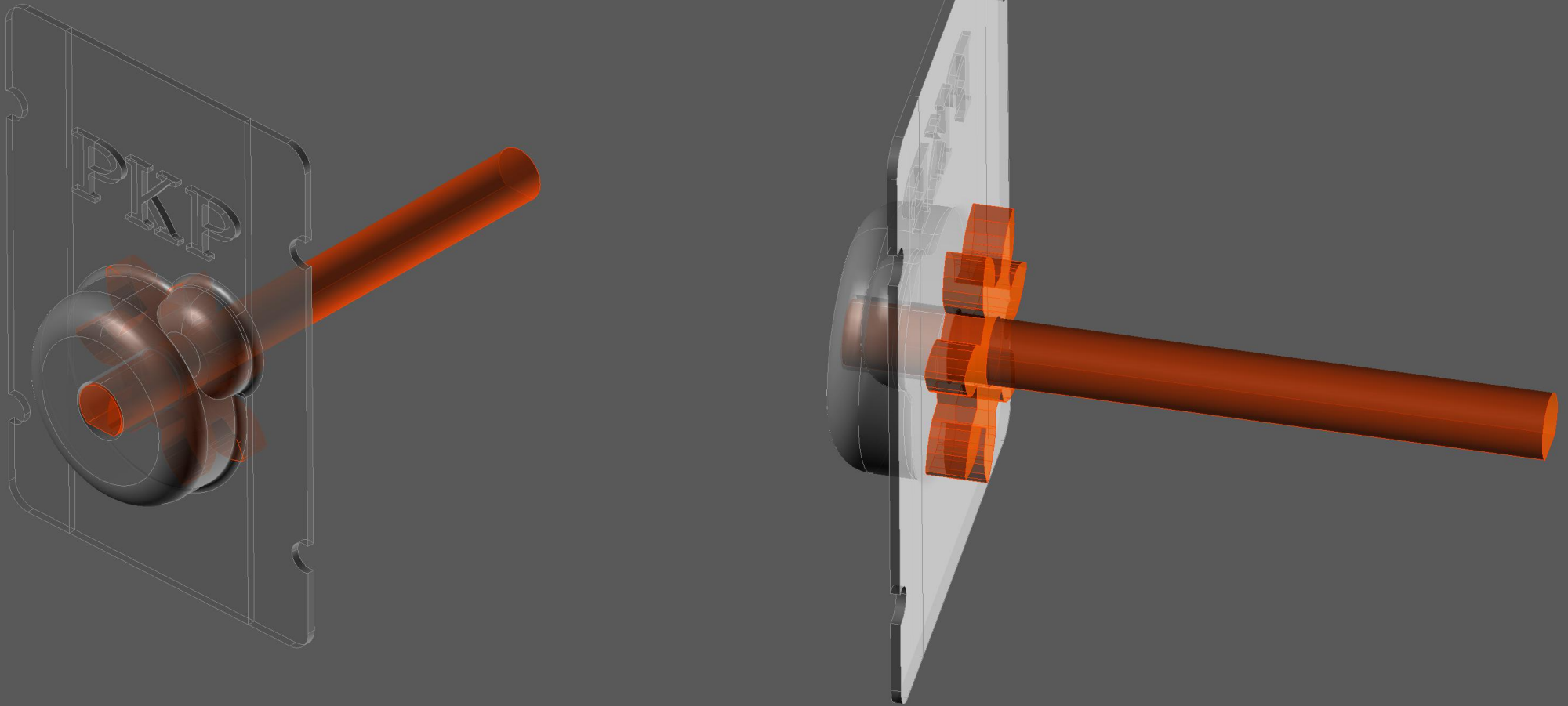


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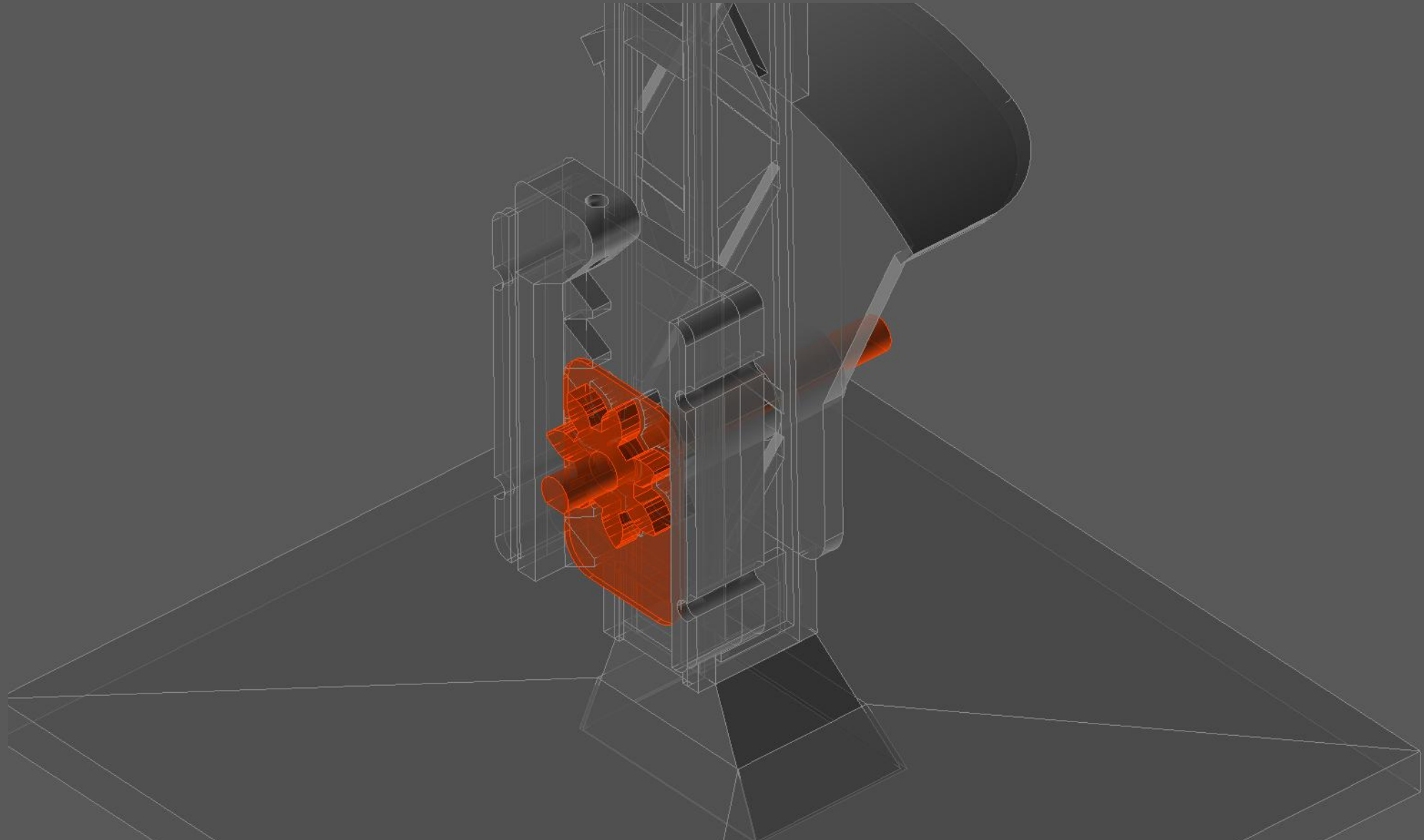


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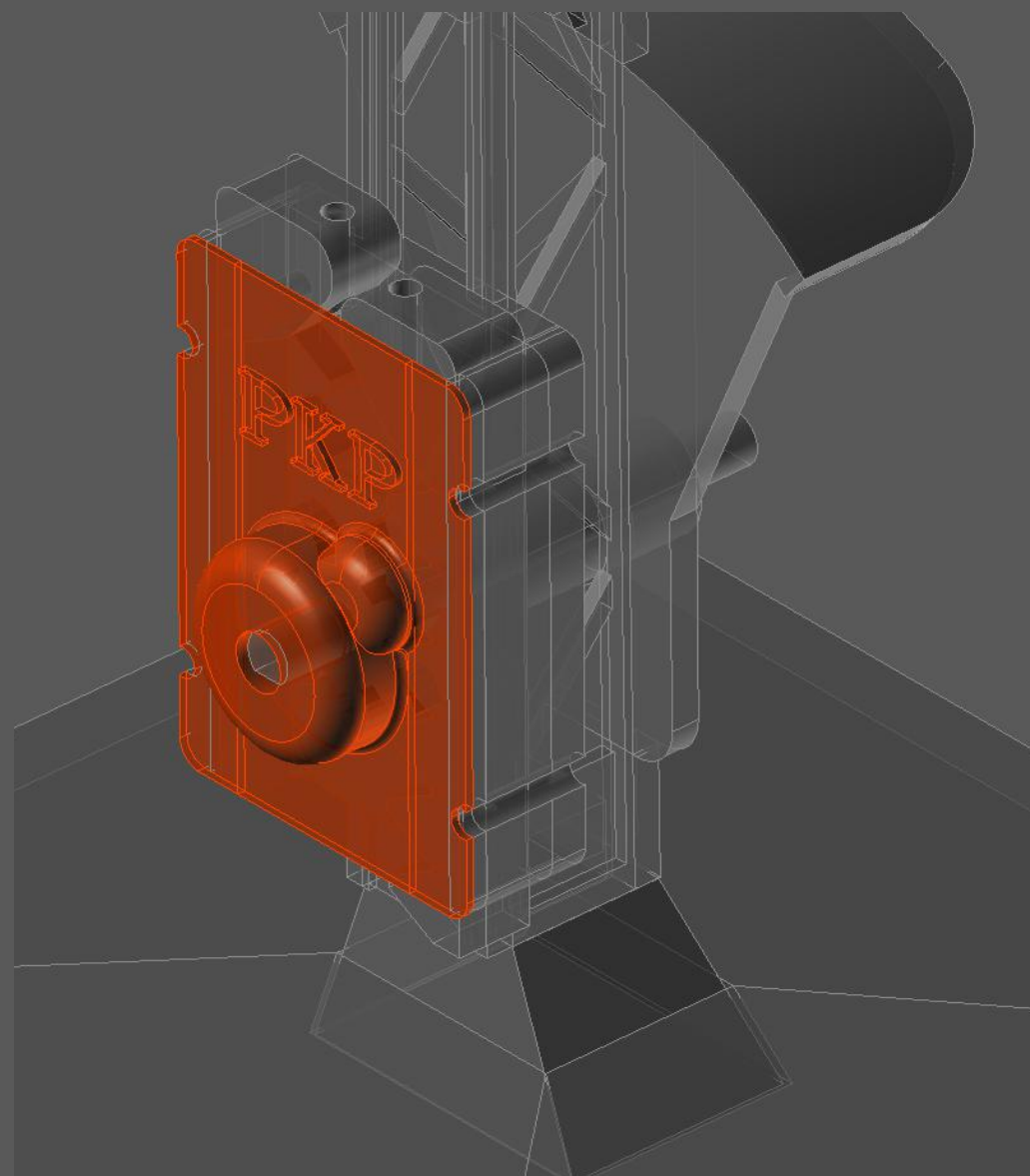
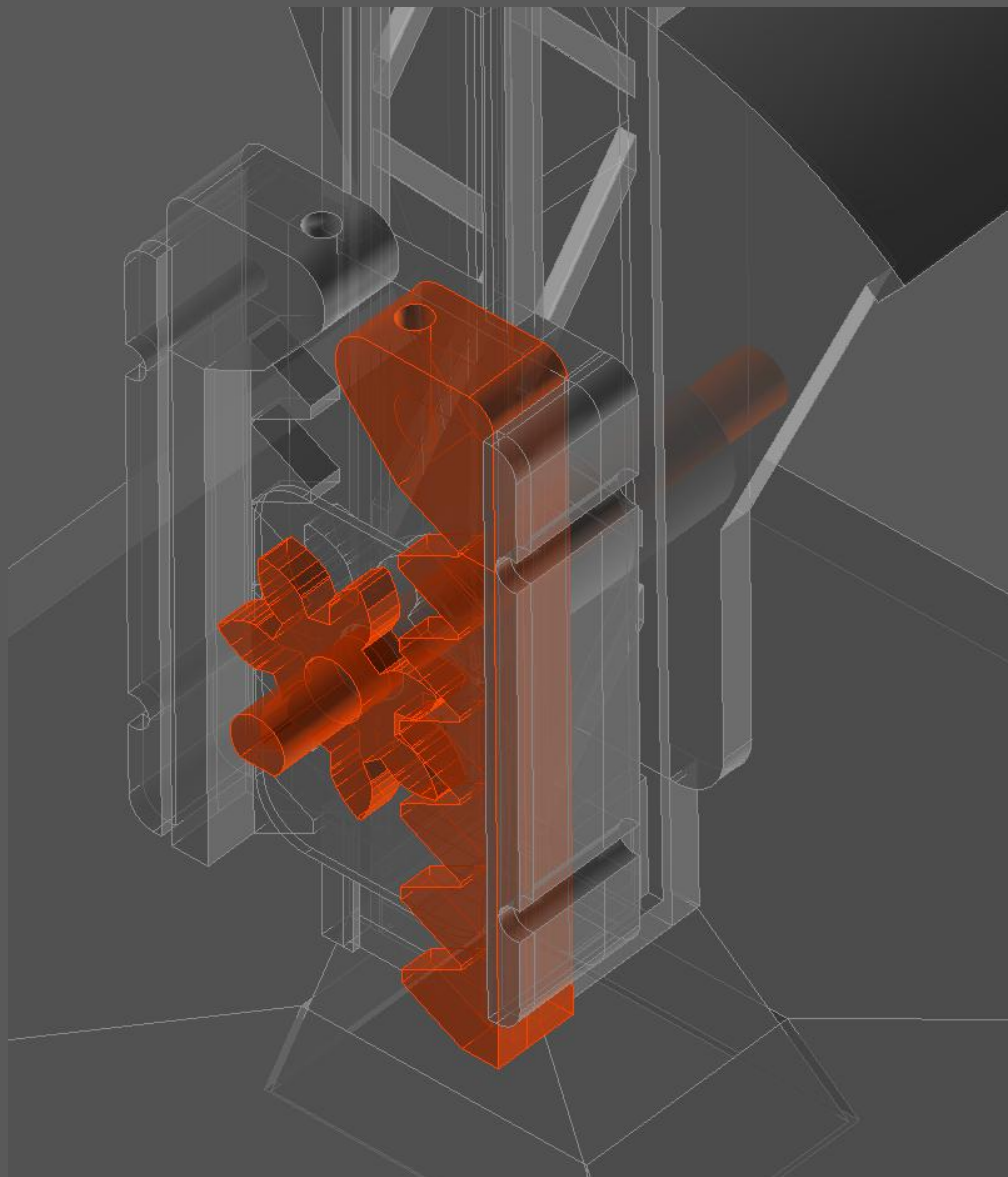


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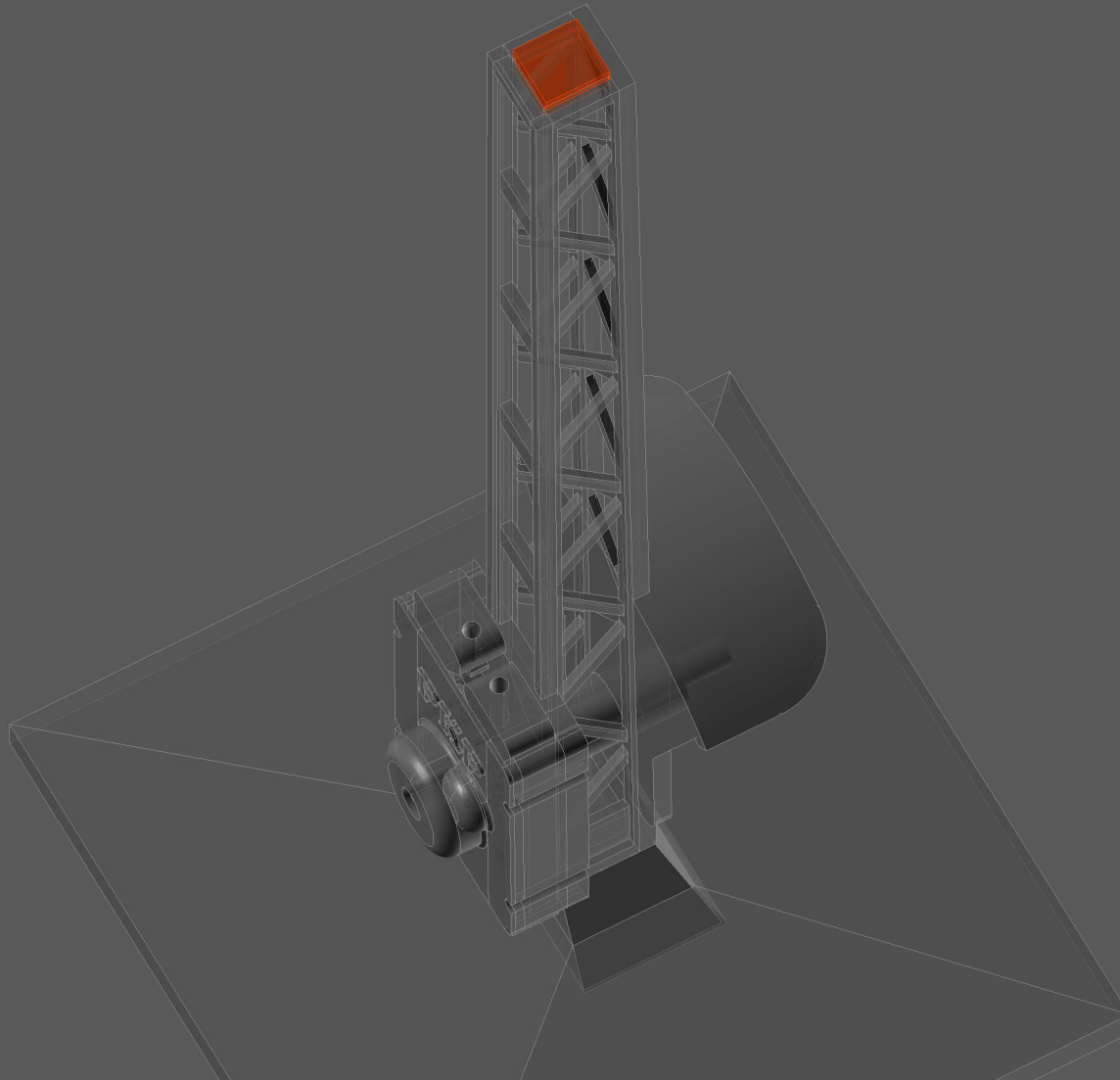


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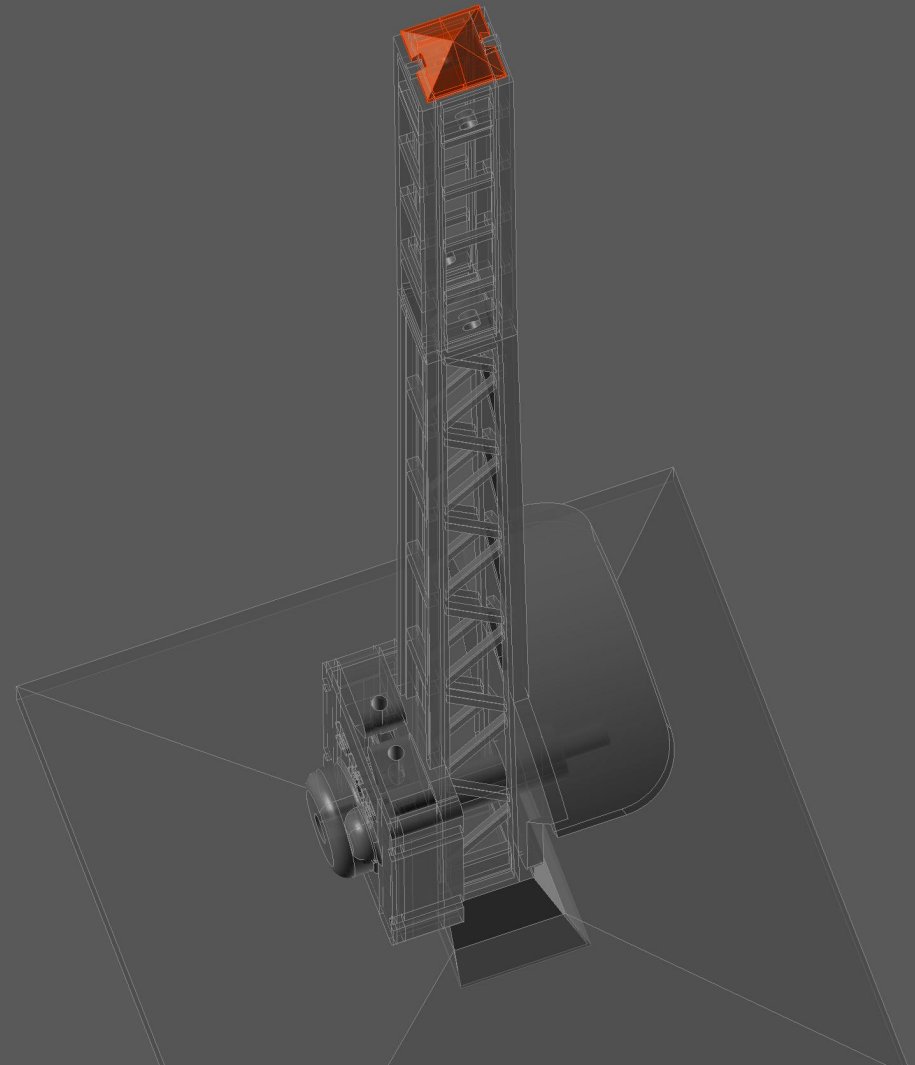
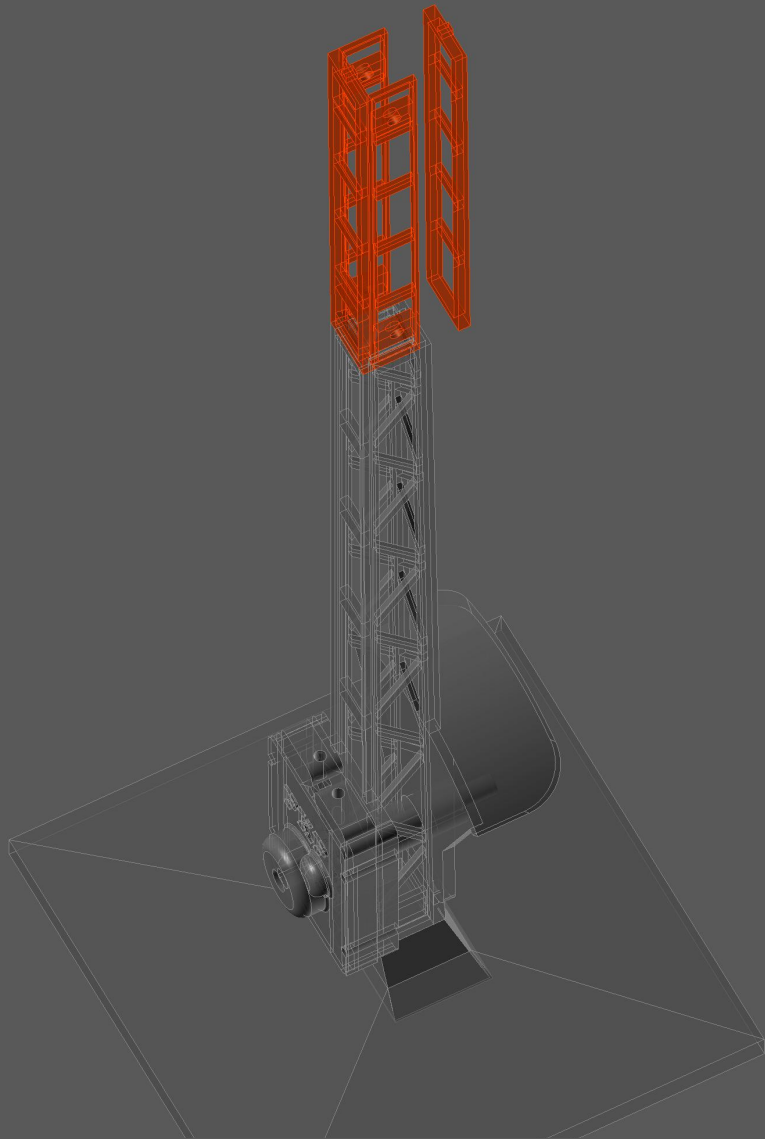


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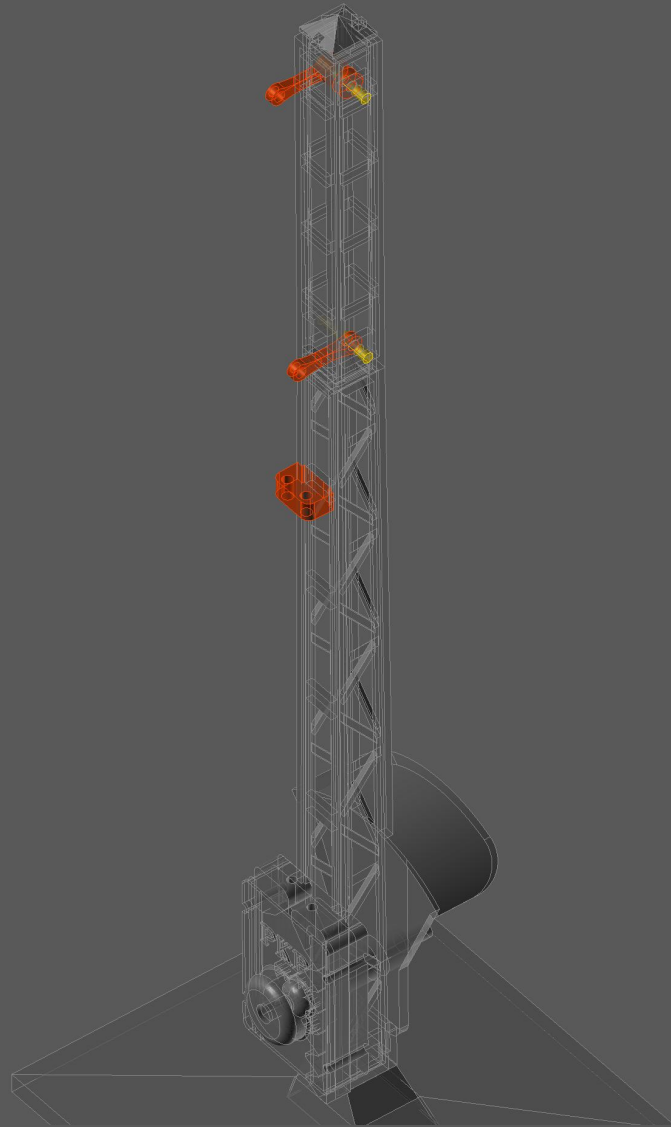


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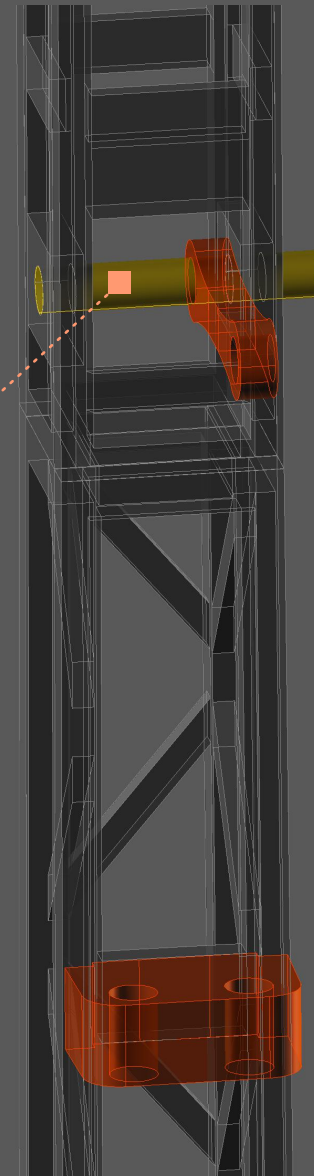
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1.75 mm filament

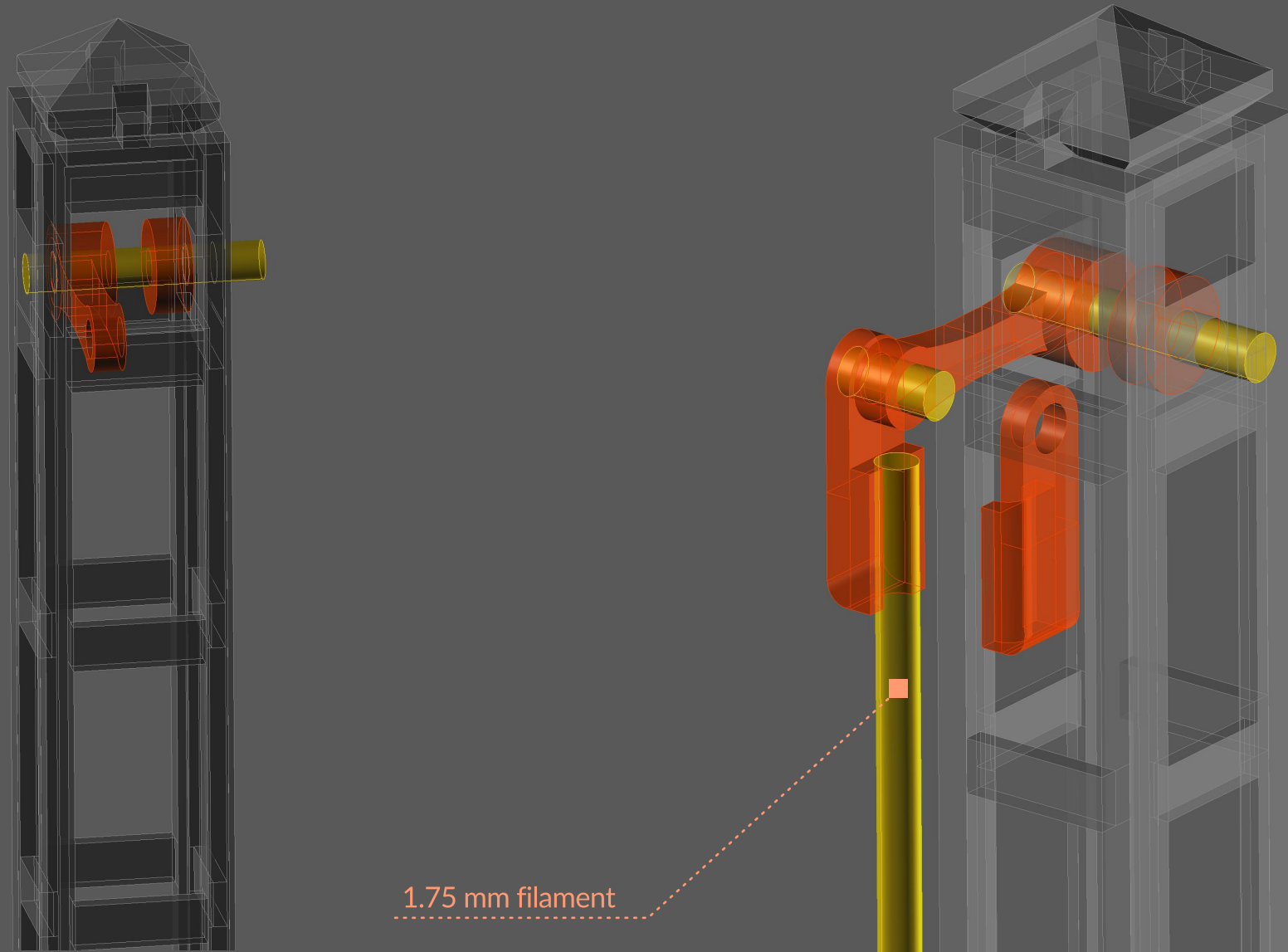


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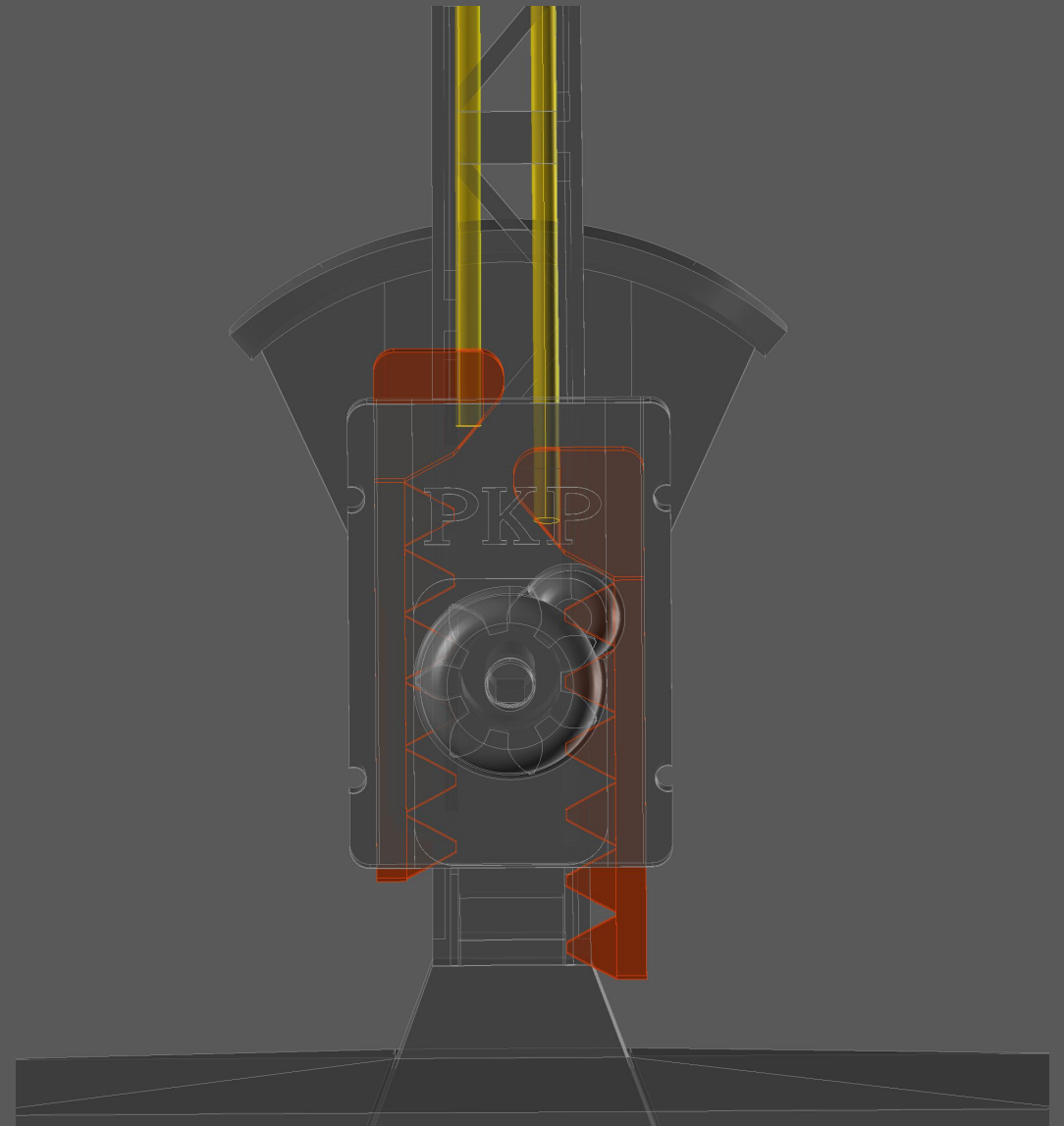
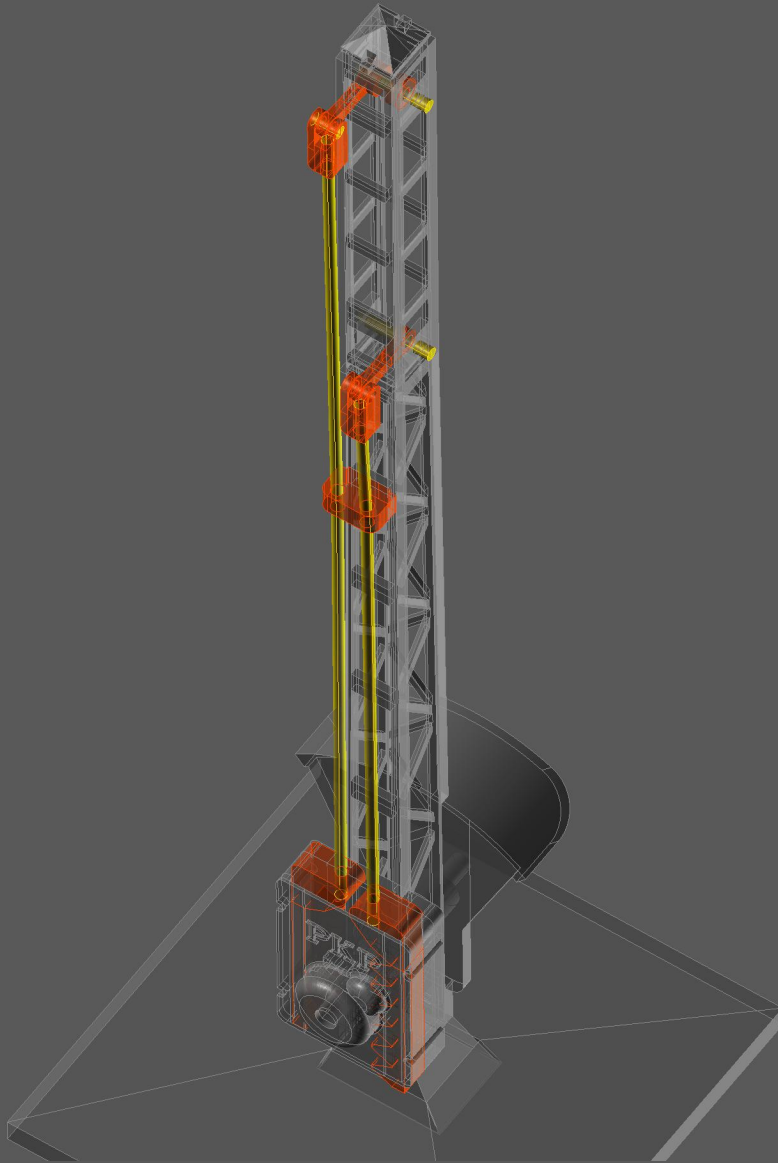


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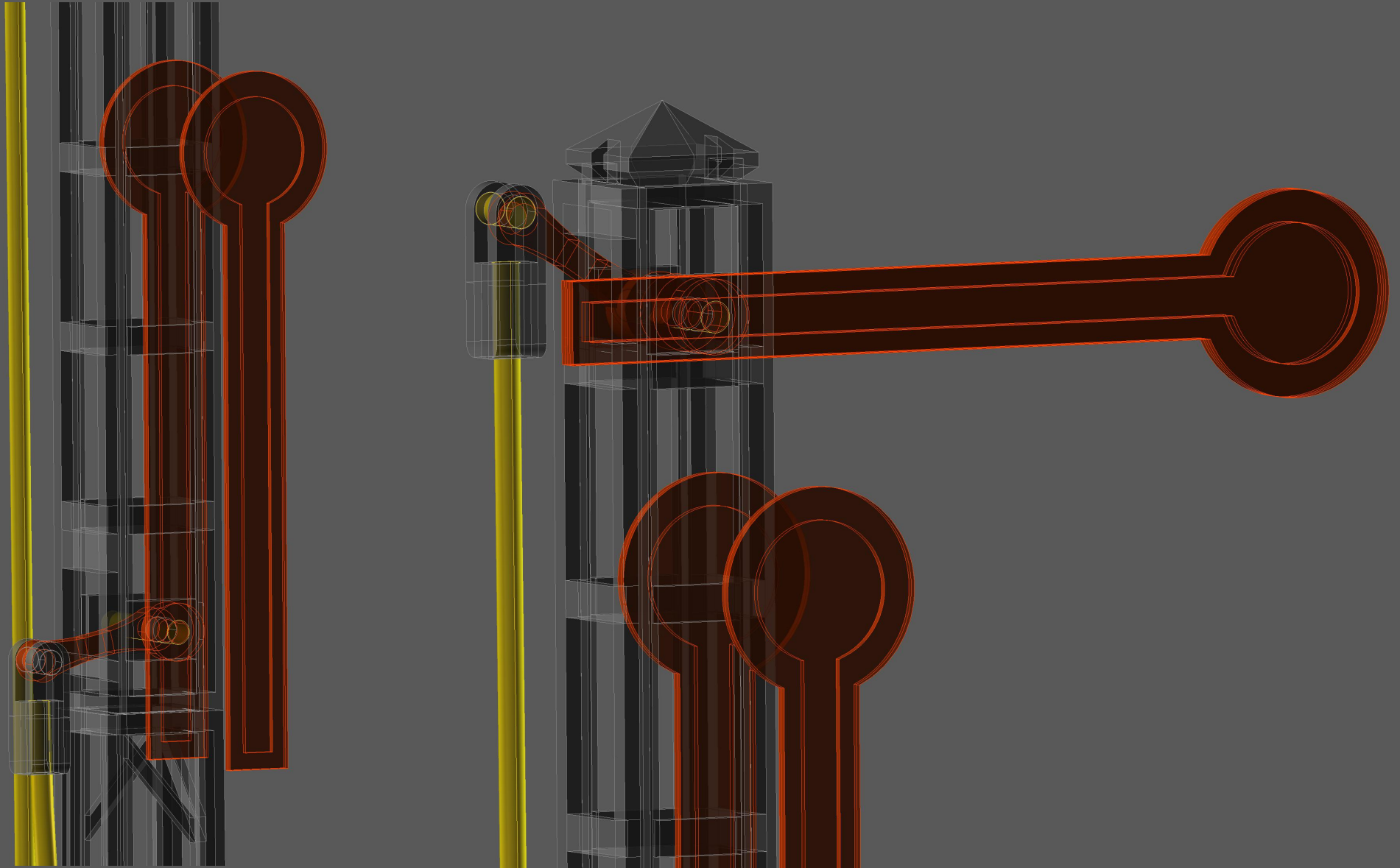


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