

Model Part	Layer height	Infill	Supports	Recommended Colour	Number needed	Notes
pig_head_without_eyes.stl	.2 (but preferably .15)	22%	Yes	A light pink or flesh coloured filament	1	You can forgo supports if you wish and don't mind an untidy inner head
pig_head_with_eyes.stl	see above	see above	See above	See above	1	This model is for those who do not wish to have separate eyes (eyes.stl)
eye.stl	.2 or smaller	22%	No	White	2	
armour_front.stl	0.3	15%	Yes	Metallic silver	1	Support angle 60 degrees
armour_back.stl	0.3	15%	Yes	Metallic silver	1	Support angle 45 degrees
shoulder_left.stl	0.3	15%	Yes	Metallic silver	1	
shoulder_right.stl	0.3	15%	Yes	Metallic silver	1	
helmet.stl	0.3	15%	Yes	Metallic silver	1	
leg_front_right.stl	0.3	15%	Yes	Metallic silver	1	
leg_front_left.stl	0.3	15%	Yes	Metallic silver	1	
leg_back_left.stl	0.3	15%	Yes	Metallic silver	1	
leg_back_right.stl	0.3	15%	Yes	Metallic silver	1	
feet_front.stl	0.2	22%	No	Metallic charcoal or black	1	
foot_back_left.stl	0.2	22%	No	Metallic charcoal or black	1	
foot_back_right.stl	0.2	22%	No	Metallic charcoal or black	1	
medal_band.stl	0.3	15%	Yes	Metallic charcoal or black	1	
collar.stl	0.3	15%	Yes	Metallic charcoal or black	1	
crown_medal.stl	0.1	30%	No	"Wedgewood" blue	1	
heart_medal.stl	0.1	30%	No	Metallic red	1	
sunburst_helmet_medal.stl	0.1	30%	No	Metallic red	1 (there are two in the file)	
sunburst_back_flag_medal.stl	0.1	30%	No	Metallic red	1	
epualette_flower.stl	0.1	30%	No	"Wedgewood" blue	2	
peg.stl	0.2	22%	No	Metallic silver	4	
threads.stl	0.2	22%	No	Black	1	Use 4 perimeters
threaded_body.stl	0.2	22%	No	Black	1	Use 4 perimeters
ear_right.stl	0.15	22%	No	A light pink or flesh coloured filament	1	
ear_left.stl	0.15	22%	No	A light pink or flesh coloured filament	1	
flower_belt_right.stl	0.3	15%	No	Metallic blue	1	
flower_belt_left.stl	0.3	15%	No	Metallic blue	1	
crescent_medal.stl	0.1	30%	No	Glitter Flake	2	
coin_slot.stl	0.3	15%	No	Metallic blue	1	
coin_stopper.stl	0.03	15%	No	Metallic blue	1	