

Motor Sports World



Assembly Instructions



A BLOCK XTZ850R

Please follow these assembly instructions, cross-checking the part numbers on the parts sheet.





We recommend to print out the parts data on A4 inkjet printer paper for paper-craft, sturdy paper or card.

This file provides assembly instructions. Please download the parts data sepearately.

Published: January 2015

To begin

■ Tools and materials needed -

-Ruler - scissors - blade cutter or "Exacto-knife" - awl or other pointed tool - Embosspen - Transer (for making a folding crease) - Felt pen - Pin set - Glue - Hand towel (for cleaning your fingers) - dictionary or other heavy book (to press the papers flat).

Items of Caution -

*Take care when using sharp or pointed objects or when using bladed cutting tools. Place a heavy sheet of paper under the paper you want to cut.

*Use glue and other adhesivers only in well-ventilated areas.

*When printing, use a slightly reduced font size. There may be differences in dimensions, depending on the type of printer used.



How to assemble

*Follow the working method and markings carefully.
*Cut carefully along the outter line with cutting blade,
Exacto-knife or scissors.

One-point Advise

*Cut carefully with cutting blade, Exacto-knife or scissors.

*For folding parts, first use an awl or other pointed tool to make a light crease along the dotted or solid line. This will make the folds straight. Avoid making strong creases, as this will cause the paper to tear.

*As an adhesive, white wood glue is recommended. Avoid over application as this may cause the paper to wrinkle.

*Before beginning assembly, test adhesive amounts on extra paper.

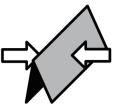
*Occasionally, white spots will be apparent on folds and cuts. Use a marker or pencil to fill in these spots. It is recommended that this be done after each stage of assembly because coloring becomes more difficult once parts are assembled.

Basic working method and markings

Solid lines

Fold along these lines.

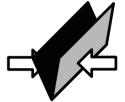
The printed surface should be on the outside of the folded shape.



----- Broken lines

Fold along these lines.

The printed surface should be on the inside of the folded shape.



----- Dotted lines

Cut along these lines.





Do not fold or cut the parts marked **X**.



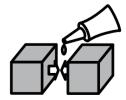


Cut out parts marked with an asterisk(*).





Red circles are the reference posions for gluing surfaces.





Please refer to the "Basic working method and markings" symbol chart on Page 2 to assemble each part.

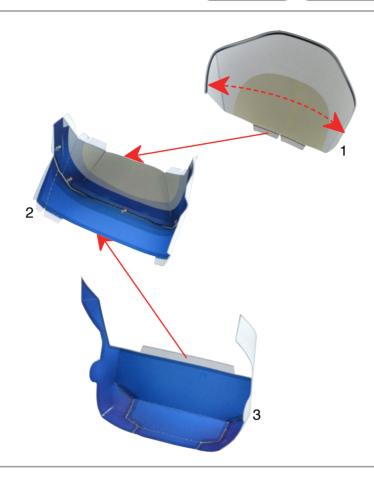








Front Cowl A









A Block XTZ850R

Assembly of Side Covers & Steering



Please refer to the "Basic working method and markings" symbol chart on Page 2 to assemble each part.



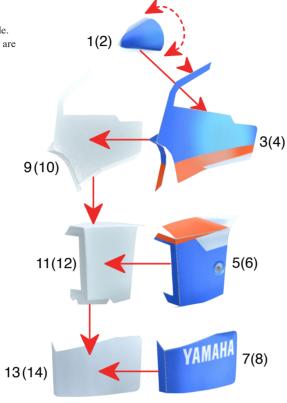






Side Covers

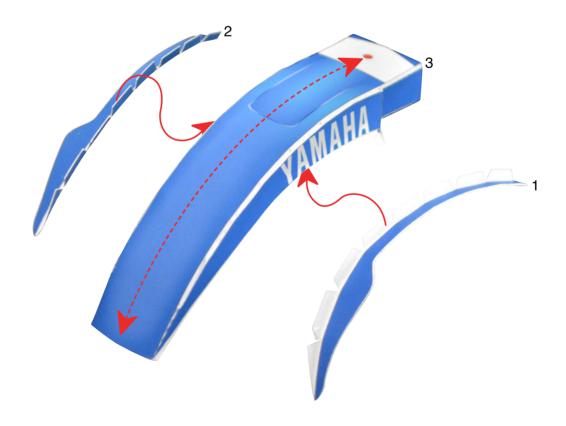
Assemble both sides. The photo show the left side. The numbers inside the () are for the right side.



⟨ Reference photo ⟩



Steering A

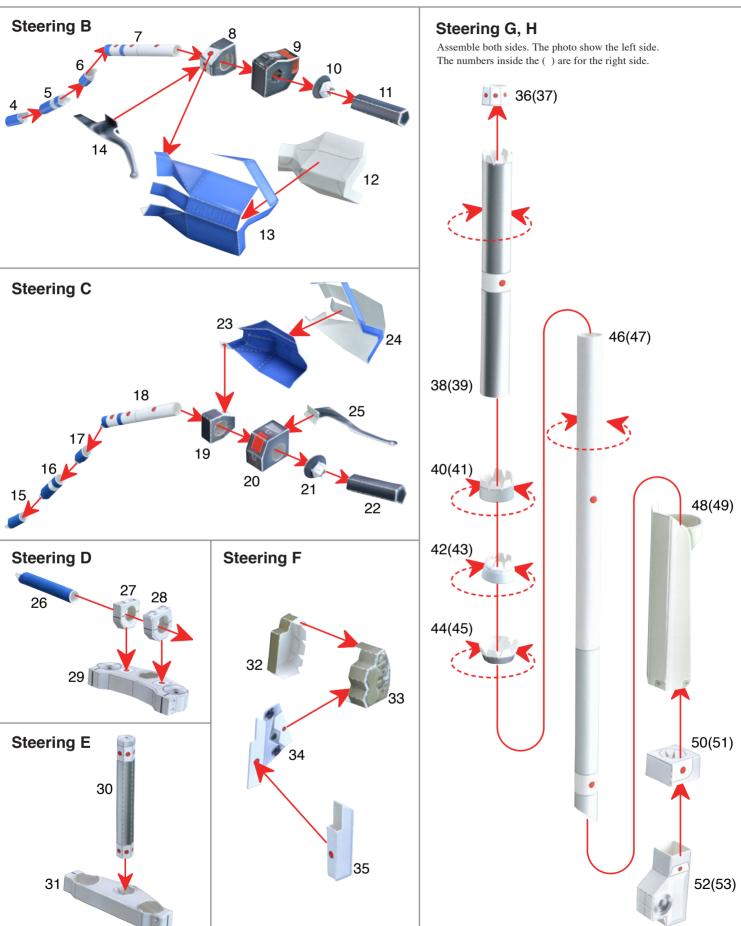


3 Assembly of Steering

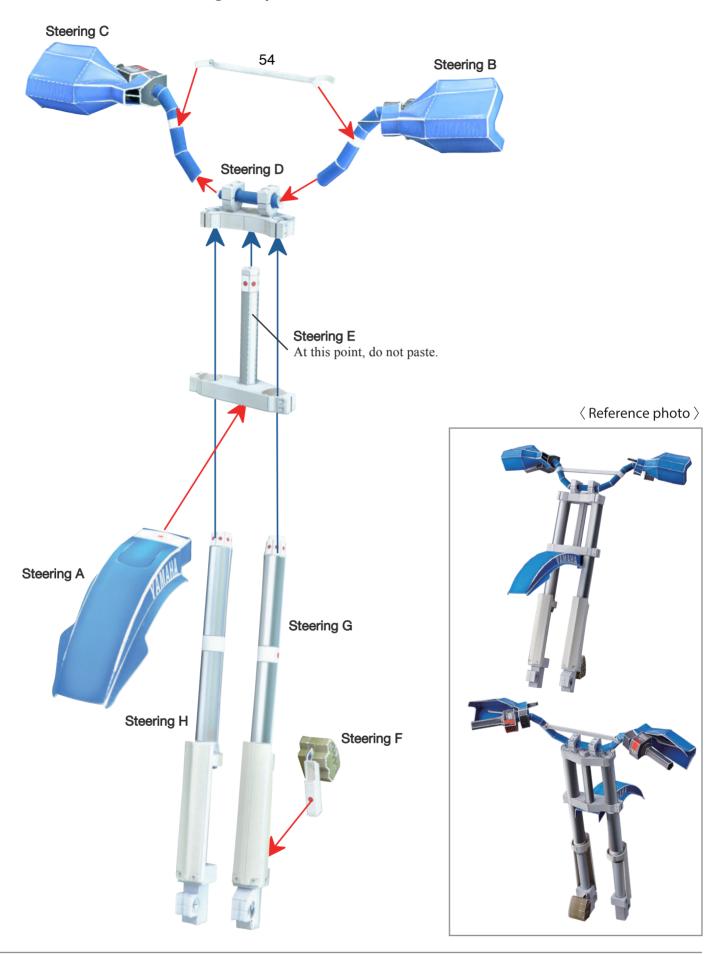


Please refer to the "Basic working method and markings" symbol chart on Page 2 to assemble each part.





Coalescence of each Steering component





Please refer to the "Basic working method and markings" symbol chart on Page 2 to assemble each part.

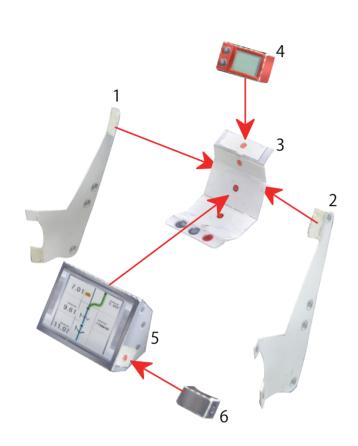








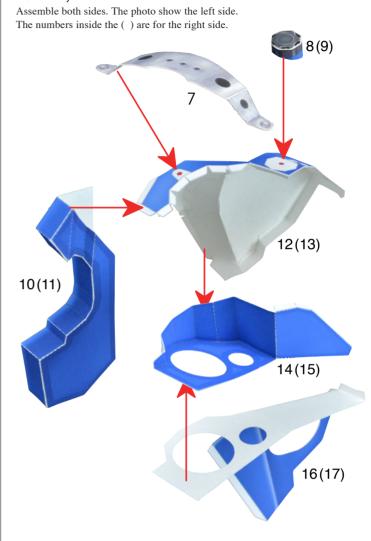
Map



 \langle Reference photo \rangle



Tank 1, 2



 \langle Reference photo \rangle





Please refer to the "Basic working method and markings" symbol chart on Page 2 to assemble each part.

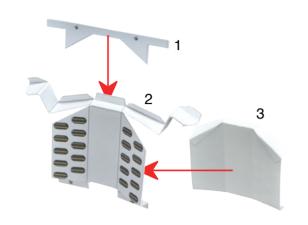


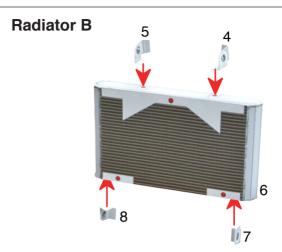




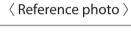


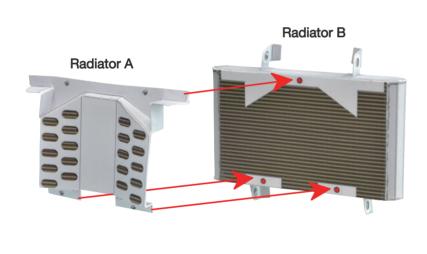






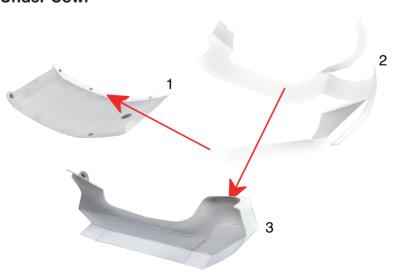
Coalescence of each Radiator component







Under Cowl



 \langle Reference photo \rangle



Assembly of Air Filter & Tank 3



Please refer to the "Basic working method and markings" symbol chart on Page 2 to assemble each part.







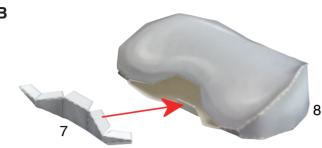




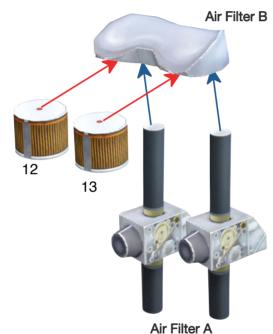
Assemble both sides. The photo show the left side. The numbers inside the () are for the right side.



Air Filter B



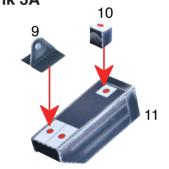
Coalescence of each Air Filter component











Tank 3

Assemble both sides. The photo show the left side. The numbers inside the () are for the right side.

15(14)

17(16)

20

21

⟨ Reference photo ⟩



3 Assembly of Engine



Please refer to the "Basic working method and markings" symbol chart on Page 2 to assemble each part.

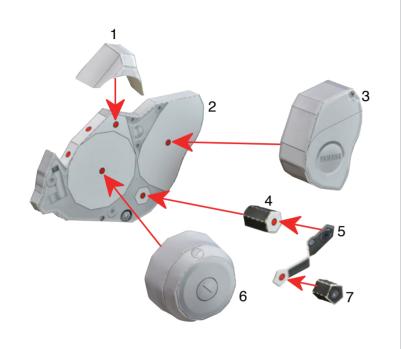




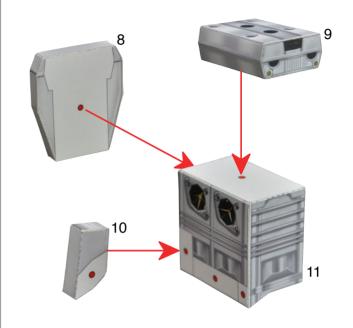




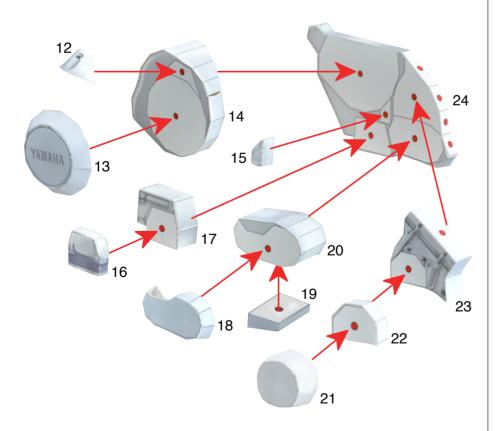
Engine A



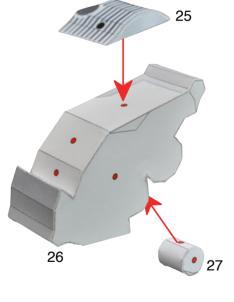
Engine B



Engine C



Engine D

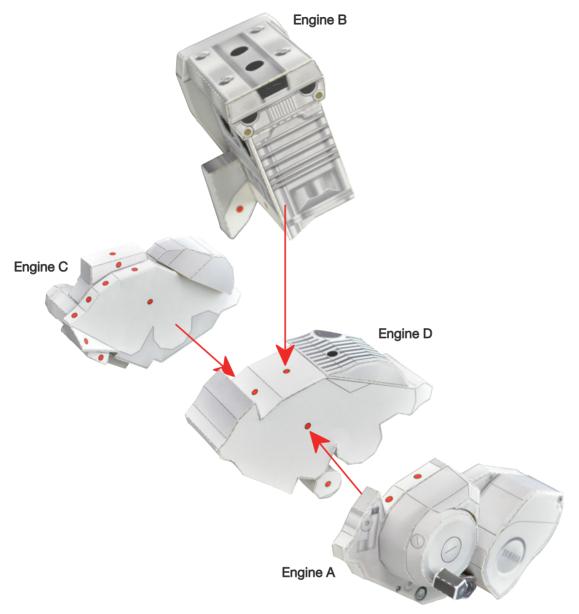








Coalescence of each Engine component



 \langle Reference photo \rangle



3 Assembly of Frame



Please refer to the "Basic working method and markings" symbol chart on Page 2 to assemble each part.



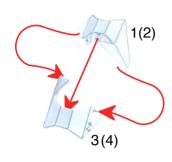






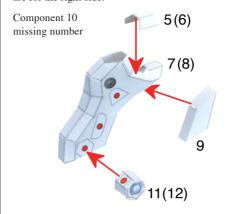
Frame A

Assemble both sides. The photo show the left side. The numbers inside the () are for the right side.



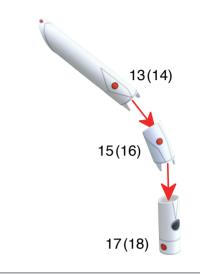
Frame B

Assemble both sides. The photo show the left side. The numbers inside the () are for the right side.

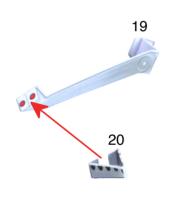


Frame C

Assemble both sides. The photo show the left side. The numbers inside the () are for the right side.

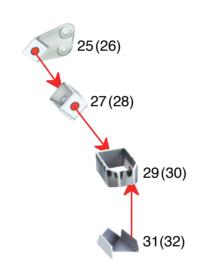


Frame D



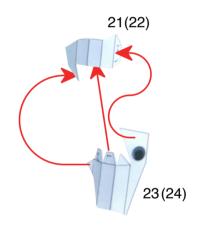
Frame E

Assemble both sides. The photo show the left side. The numbers inside the () are for the right side.



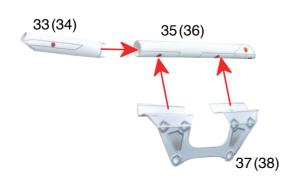
Frame F

Assemble both sides. The photo show the left side. The numbers inside the () are for the right side.



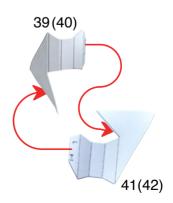
Frame G

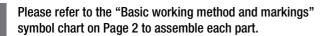
Assemble both sides. The photo show the left side. The numbers inside the () are for the right side.



Frame H

Assemble both sides. The photo show the left side. The numbers inside the () are for the right side.





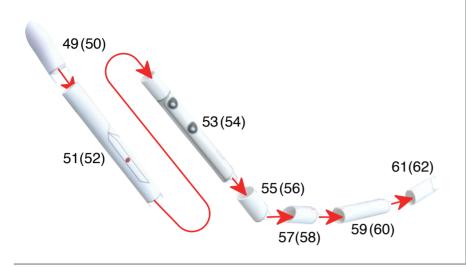




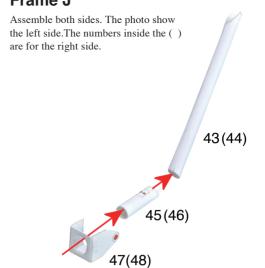




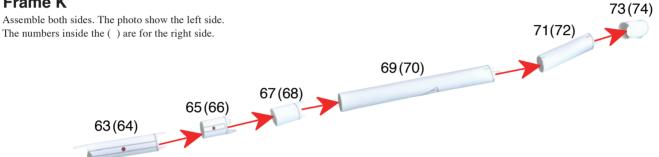
Frame I Assemble both sides. The photo show the left side. The numbers inside the () are for the right side.



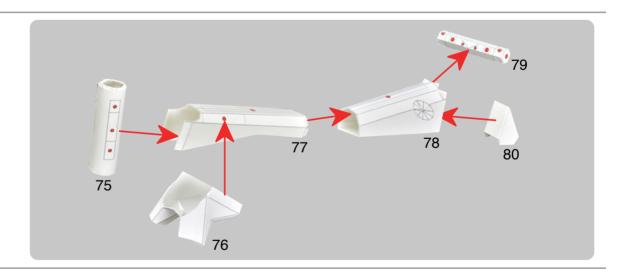
Frame J



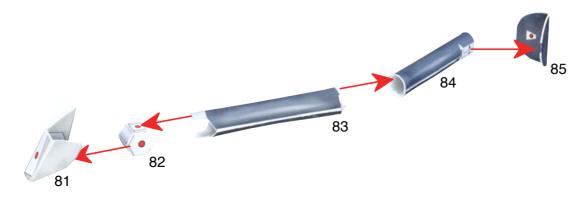
Frame K



Frame L



Frame M



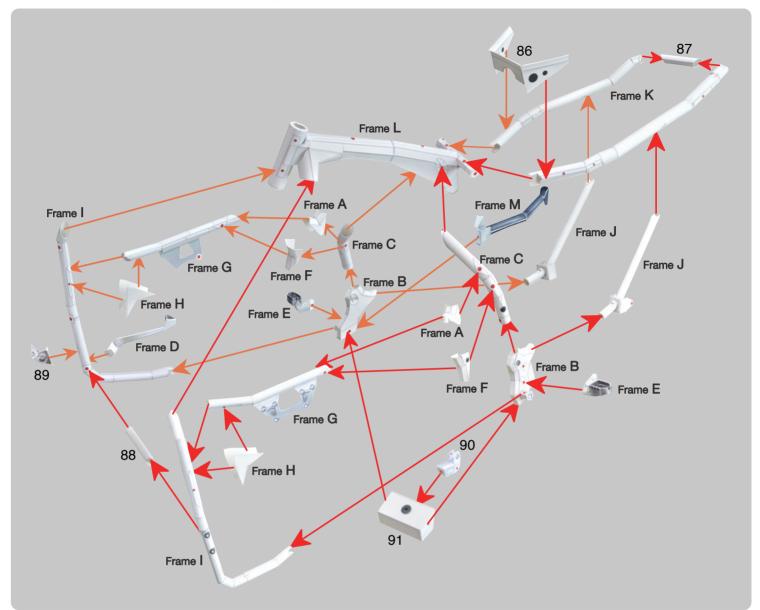








Coalescence of each Frame component



 \langle Reference photo \rangle



ABlock XTZ850R

Assembly of Rear Suspension & Rear Arm



Please refer to the "Basic working method and markings" symbol chart on Page 2 to assemble each part.

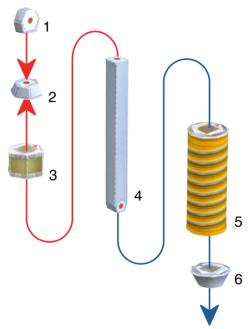














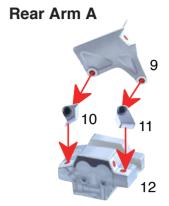




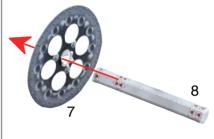


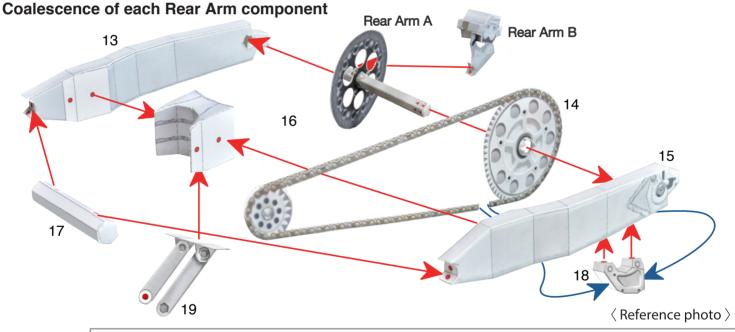
⟨ Reference photo ⟩





Rear Arm B









Please refer to the "Basic working method and markings" symbol chart on Page 2 to assemble each part.



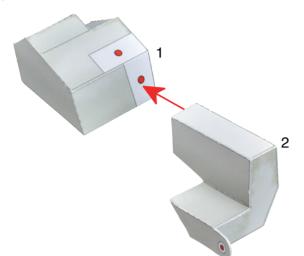






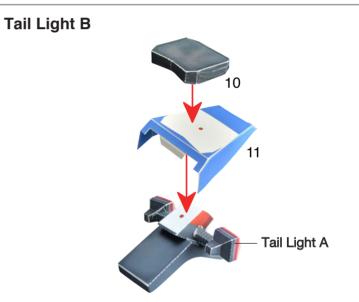
Tank 4



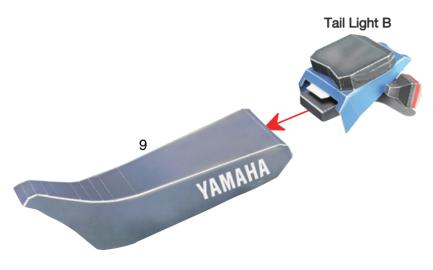




Tail Light A









A Block XTZ850R

Assembly of Exhaust & Stand



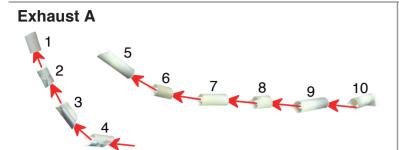
Please refer to the "Basic working method and markings" symbol chart on Page 2 to assemble each part.





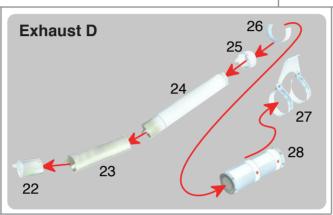






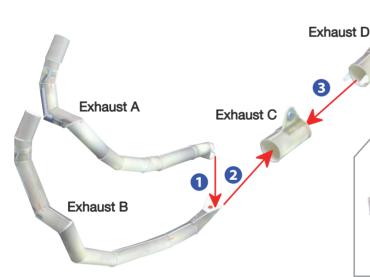
Exhaust B 11 12 18 13 14 16

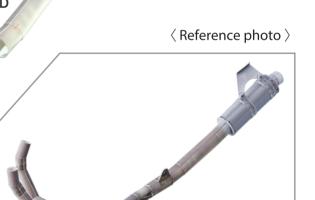
Exhaust C



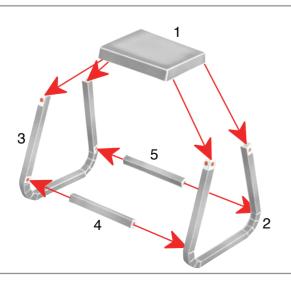
Coalescence of each Exhaust component

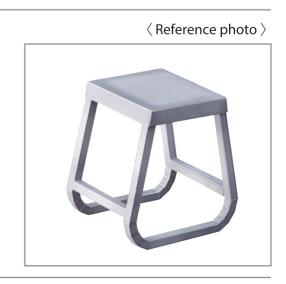
Glue in order from **1** to **3** on the photo.





Stand





Assembly of Front & Rear Spokes



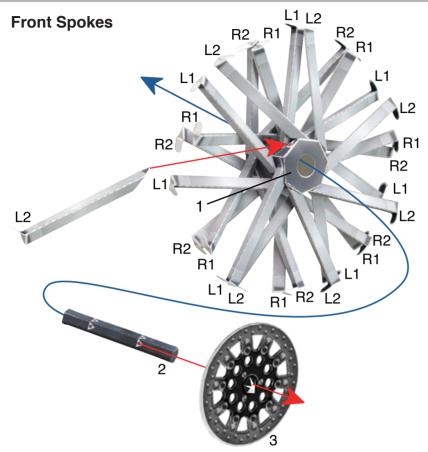
Please refer to the "Basic working method and markings" symbol chart on Page 2 to assemble each part.

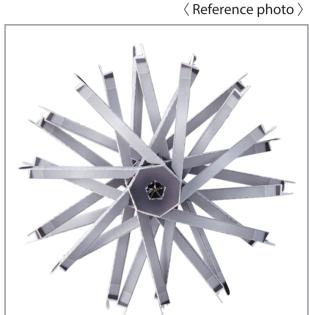




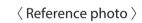


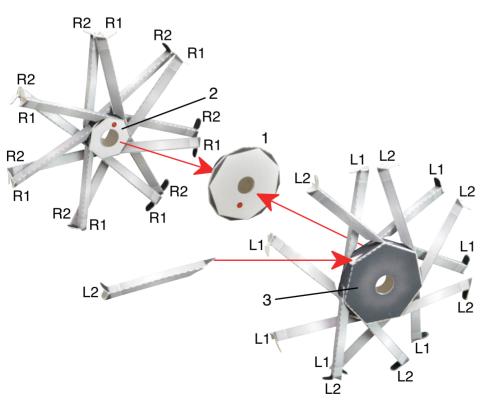


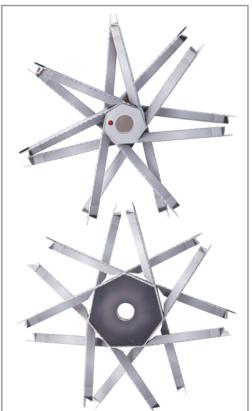




Rear Spokes









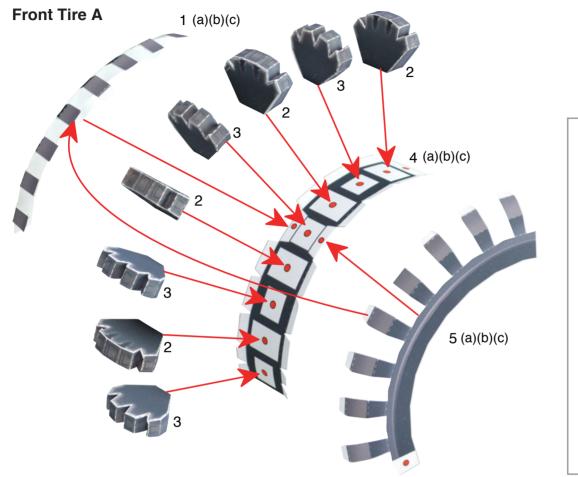
Please refer to the "Basic working method and markings" symbol chart on Page 2 to assemble each part.



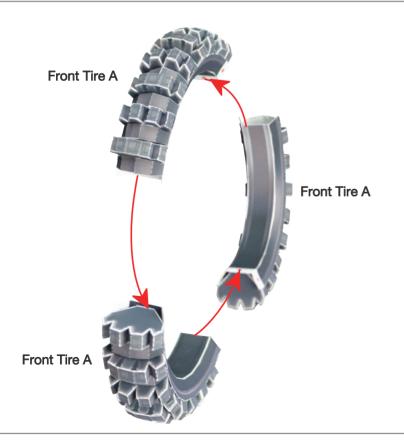














Assembly of Rear Tire



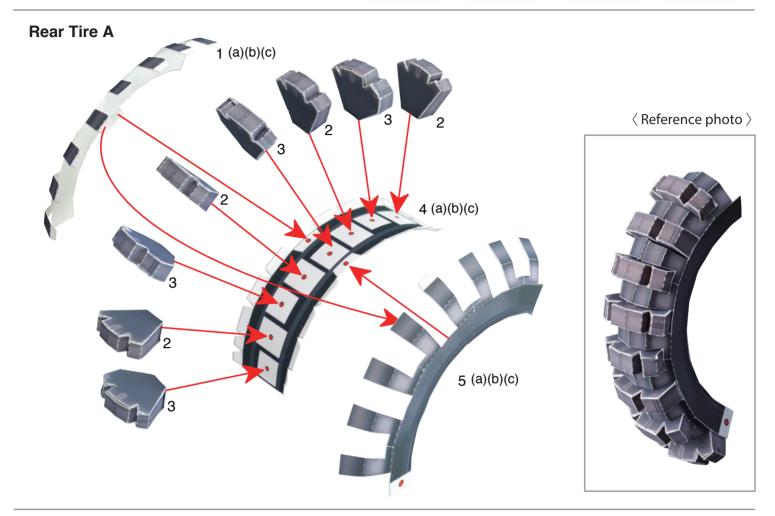
Please refer to the "Basic working method and markings" symbol chart on Page 2 to assemble each part.

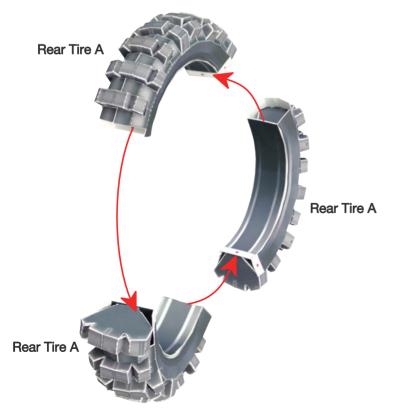
















Connect each of previously assembled parts in order.

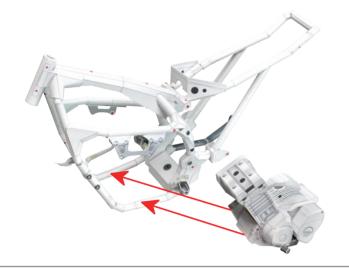








1 Glue the engine to the frame



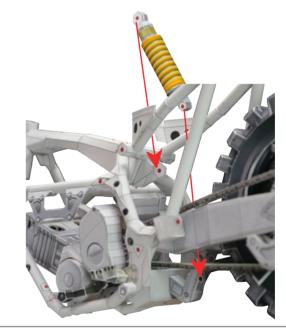
2 Glue the rear tire to the rear arm



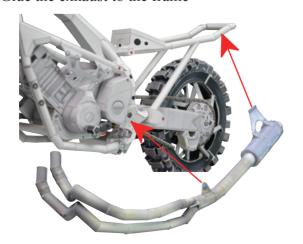
3 Glue the rear arm to the frame



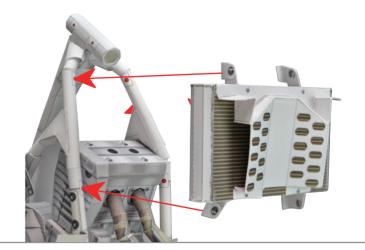
4 Glue the rear suspension to the frame



6 Glue the exhaust to the frame



6 Glue the radiator to the frame



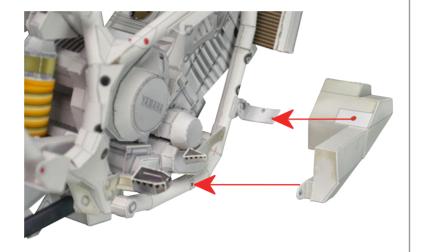




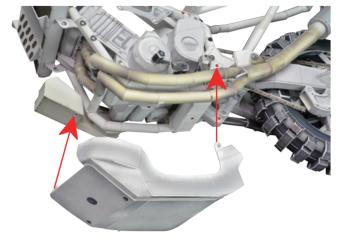




7 Glue the tank 4 to the frame



8 Glue the under cowl to the frame, the tank 4



9 Glue the tank 3 to the frame



10 Insert the carburetor into the engine



Glue the tank 1, 2 to the frame









• Insert the air filter into the carburetor



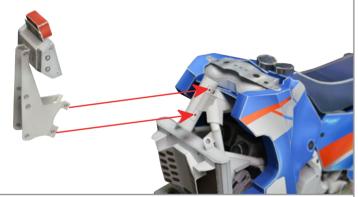
13 Insert the frame into the tail light



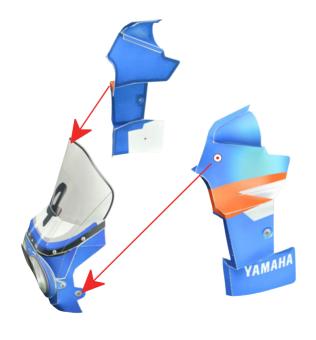
Glue the tail light to the tank 1, 2



15 Glue the map to the frame



1 Glue the front cowl to the side covers



16 Put the steering E through the frame and glue it to the steering D



18 Glue the steering to the front tire



Here are pictures of completed models. Please refer to them when assembling.



Here are pictures of completed models. Please refer to them when assembling.



Here are pictures of completed models. Please refer to them when assembling.

