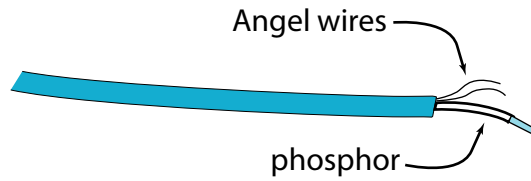
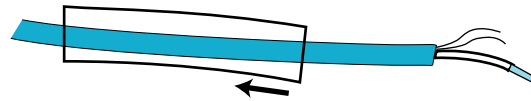


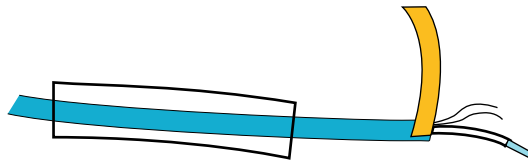
Strip vinyl
Remove phosphor



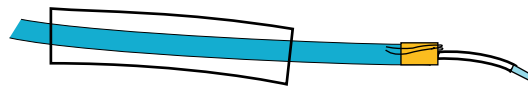
Slip on heat-shrink tube



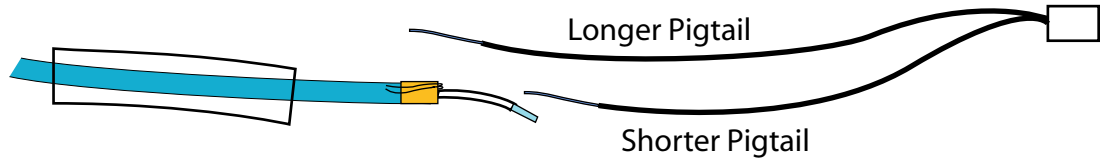
Line copper foil with edge



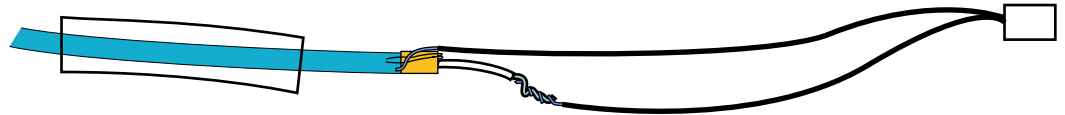
Roll copper foil
Bend back angel wires
Lightly solder angel wire to copper



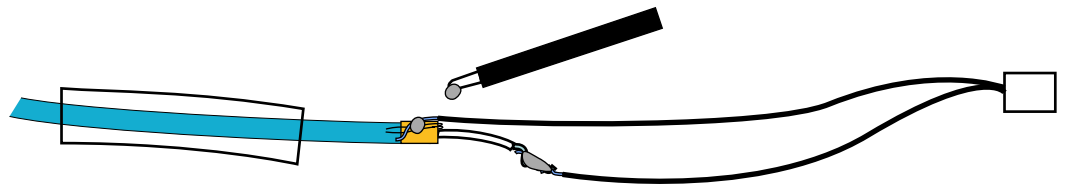
Strip pigtail wires
Tin exposed pigtail wire
Orient connector wires (pigtails)



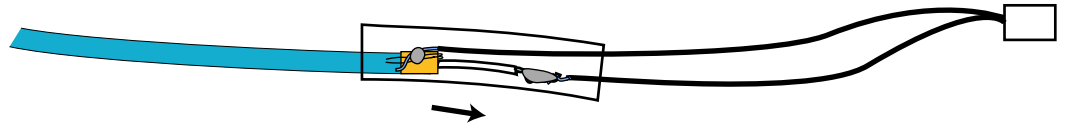
Twist shorter pigtail with
stripper part of phosphor wire



Solder



Center shrink tube over
connection



Shrink the tube with
heat gun

