



19.5

HOOK (ROUGH)

INSTRUCTIONS

With headband flat on table, apply adhesive strip A (loop) and **B** (hook) on opposite sides of headband. Use pressure to secure.

Take headband, side A soft, loop facing you and insert rivet into first hole. Starting on one side and working across, match the holes on shield with band. A washer is used on backside of rivet to prevent rivet from pulling through plastic.

The band will prebend shield once all rivets are installed

Note: The soft loop strip A, should be facing inwards when clasping face shield to prevent snags and scratches to user.

FACE SHIELD BOM (INCHES)

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ITEM	QTY	MATERIAL	DIMENSION	McM-CARR PN
HEADBAND	1	UHMW PLASTIC	.065	8752K141
SHIELD	1	POLYCARB	.0103"	LOCAL VENDER
BLIND POP RIVET	4	ALUMINIUM W/ STEEL MANDREL	¹ / ₈ " X .063125	97517A015
WASHER	4	ZINC COATED	.125 ID .3 OD	92141A005
HOOK AND LOOP ADHESIVE STRIP	2 (1 HOOK, 1 LOOP)	FABRIC W/ ADHESIVE BACKING	5' X 1'	9273K14